



CDW6i-1600N    CDW6i-2000N  
CDW6i-2000H    CDW6i-3200H  
CDW6i-4000H  
Universal circuit breaker

# User manual

Standards compliant: GB/T 14048.2  
IEC60947-2

■ Please read this user manual carefully  
before installing and using the product,  
and keep properly for future use.

## Safety notice

This use manual is specially made for electrician.  
Make sure the end user has this user manual.  
Read and strictly abide this use manual before use.

Sign



Danger



Notice



Forbidden



Delixi provide “three guarantee service” within 36 months warranty from manufacture date for the manufacture defect under normal storage, maintenance and storage condition.

Note: this user manual does not cover CDW6i-6300L, CDW6i-6300L, which will be supplied separately.

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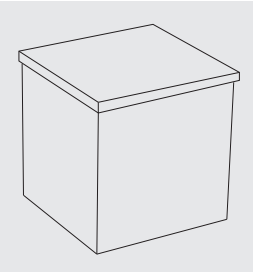
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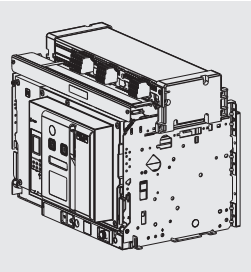
# About CDW6i

## Open package

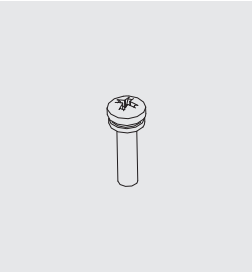
Carton



CDW6i



Screw



## Read nameplate

Read nameplate carefully before installation

Data signage  
Check data signage during maintenance.

**CDW6i-4000H**

|  |         |                        |                                 |                        |              |
|--|---------|------------------------|---------------------------------|------------------------|--------------|
| Rated current                            | In      | <input type="text"/> A | A                               |                        | Adaptability |
| Rated voltage                            | Ue      | 400V/415V              |                                 | Certificate & Standard |              |
| Rated power                              | Fre.    | 50Hz                   |                                 |                        |              |
| Rated impact tolerance voltage           | Uimp    | 12kV                   |                                 |                        |              |
| Ultimate short circuit breaking capacity | Icu     | 100kA                  | GB/T 14048.2                    |                        |              |
| Running short circuit breaking capacity  | Ics     | 85kA                   | IEC/EN60947-2                   |                        |              |
| Rated short-time tolerance current       | Icw(1s) | 85kA                   | Product No.                     |                        |              |
| Maxi. Short circuit delay time           | Std     | 0.4s                   | <input type="text"/> B          | Factory code           |              |
| Use category                             | Cat.    | B                      | Man.date <input type="text"/> C | Manufacture date       |              |

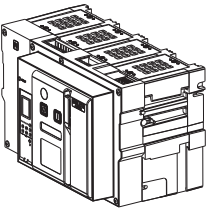
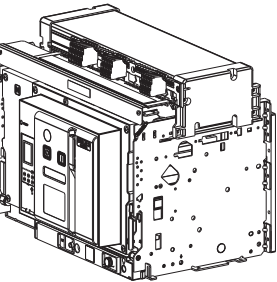
德力西电气有限公司  
DELIXI ELECTRIC CO.,LTD

**CDW6i universal breaker data signage**

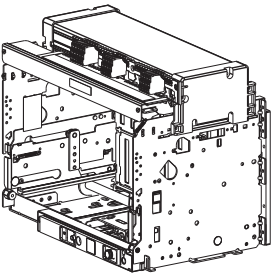
|                      |                        |                      |                        |     |
|----------------------|------------------------|----------------------|------------------------|-----|
| Smart controller     | <input type="text"/> A | Type                 | <input type="text"/> B | V   |
| Closed electromagnet | <input type="text"/> C | V                    |                        |     |
| Shunt release        | <input type="text"/> D | V                    |                        |     |
| Undervoltage release | <input type="text"/> E | V                    |                        |     |
| Energy storage motor | <input type="text"/> F | S                    |                        |     |
| Auxiliary switch     | <input type="text"/> G | V                    |                        |     |
| Installation method  | <input type="text"/> H | ON                   | <input type="text"/> I | OFF |
|                      | <input type="text"/> J | Fixation horizontal  |                        |     |
|                      | <input type="text"/> K | Drawer horizontal    |                        |     |
|                      | <input type="text"/> L | Fixation vertical    |                        |     |
|                      | <input type="text"/> M | Drawer vertical      |                        |     |
|                      | <input type="text"/> N | Front mounting plate |                        |     |
|                      | <input type="text"/> O | Front drawer plate   |                        |     |

## Breaker

Drawer type



Main body

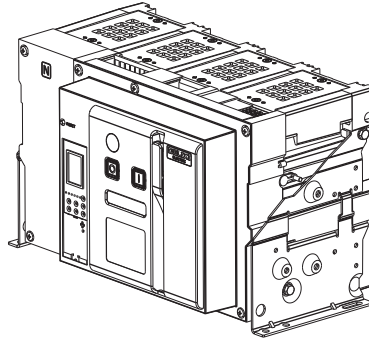


Drawer rack

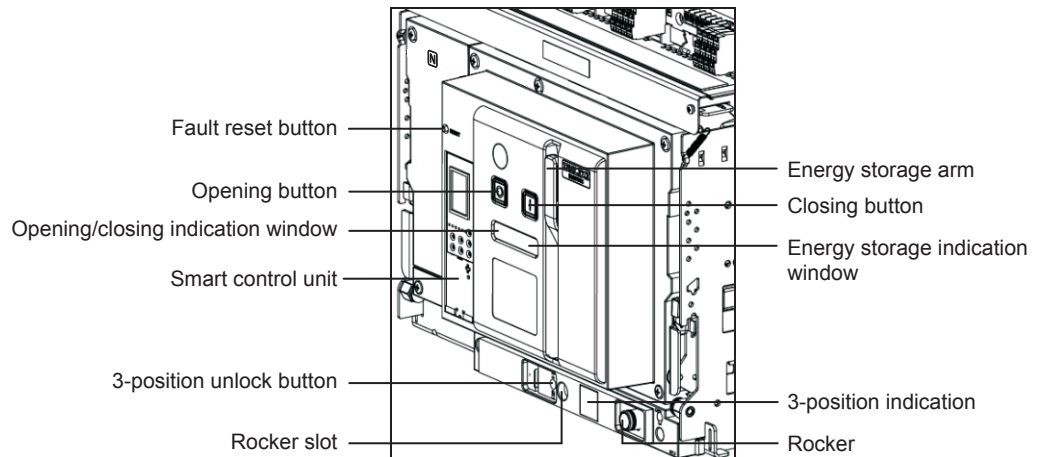


# About CDW6i

Fixed type



## Operation instruction



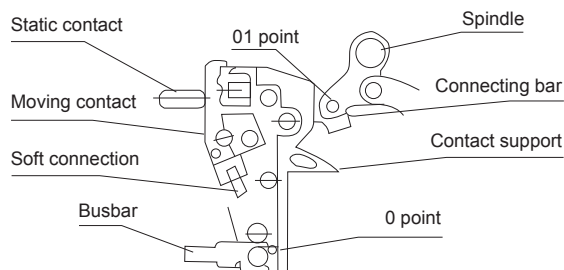
### Opening/Closing operation (Undervoltage coil must be charged first)

- 1 Check indication window first to confirm whether the breaker is under opening state, press opening button if under closing state.
- 2 Shake arm to store energy, check "Energy storage" indication window whether is in "Energy storage" state.
- 3 Press closing button, breaker close.
- 4 Press opening button, breaker open.
- 5 If need to close again, save energy again.

### Drawer rack operation

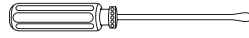
- 1 Breaker is installed in the connecting position, pull out rocker when indicator indicates "Connect", insert into rocker slot.
- 2 Shake the rocker counter clockwise to move the breaker from "Connect" position to "Test" position, indicator indicates "Test", and 3-position unlock button pop up, the rocker cannot be shaken anymore.
- 3 Press 3-position unlock button, keep shaking the rocker counter clockwise to position "Separate", indicator indicates "Separate", 3-position unlock button pop up.
- 4 Press unlock button, pull out the breaker main body.

### Internal structure

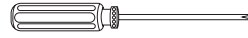


# Install CDW6i to enclosure

## Tools required



Slotted screwdriver



Phillips screwdriver



Spanner

## Transportation condition

Environment temperature:  $-25^{\circ}\text{C} \sim 55^{\circ}\text{C}$

Relative humidity:  $\leq 90\%$  ( $25^{\circ}\text{C}$ )

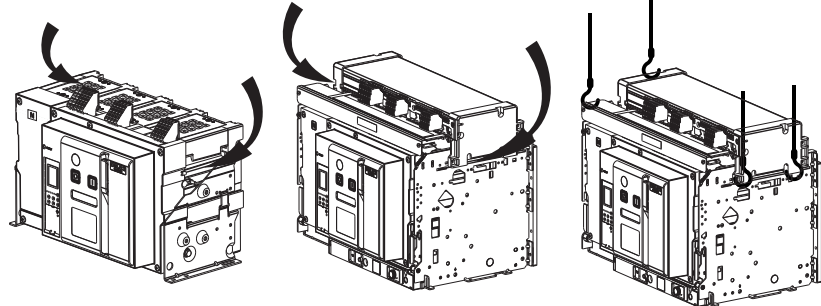
In transport: The product should be handled gently during transportation, do not place upside down, and avoid strong collision.

## Handling



Gentle handling

Busbar side heavier



## Installation condition

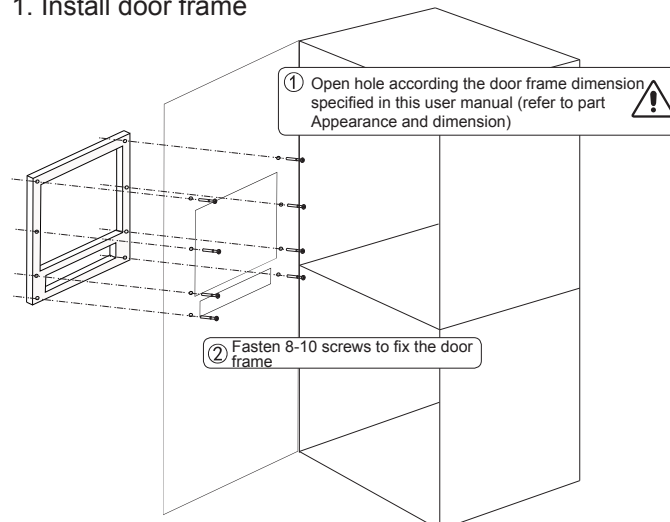
The installation position should be vertical, the slope of all directions should less than  $5^{\circ}$

Pollution level: level 3;

Installation level: IV for breaker main circuit, undervoltage release coil, power transformer primary coil; III for auxiliary circuit and control circuit

## Installation method

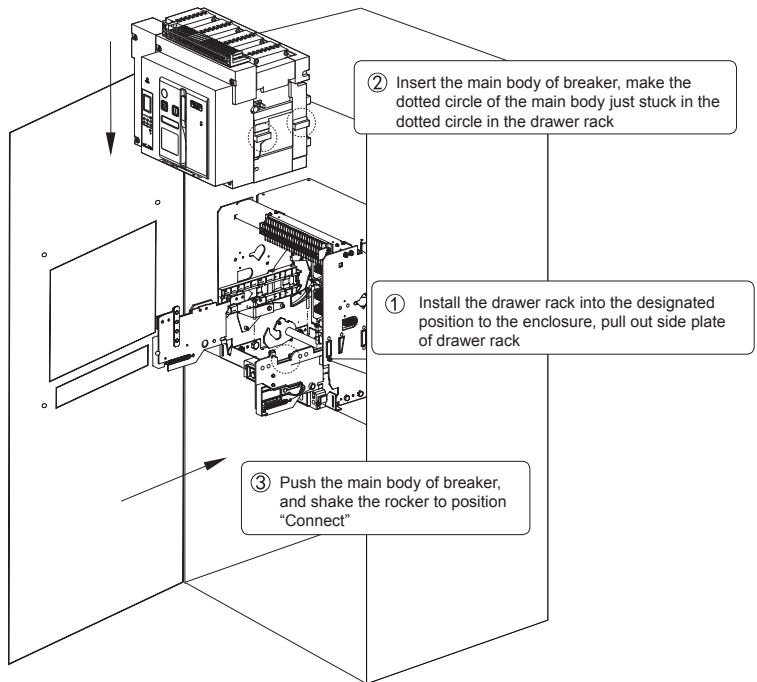
### 1. Install door frame



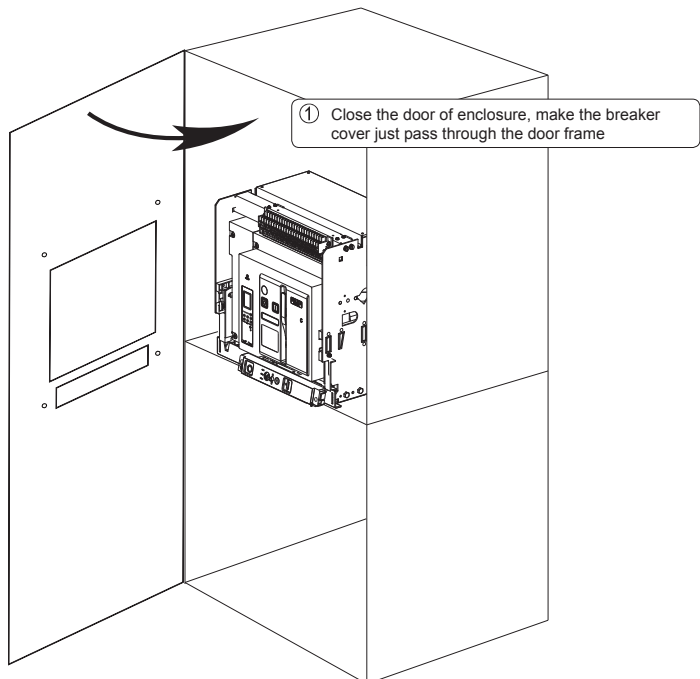
# Install CDW6i to enclosure

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## 2. Install drawer rack

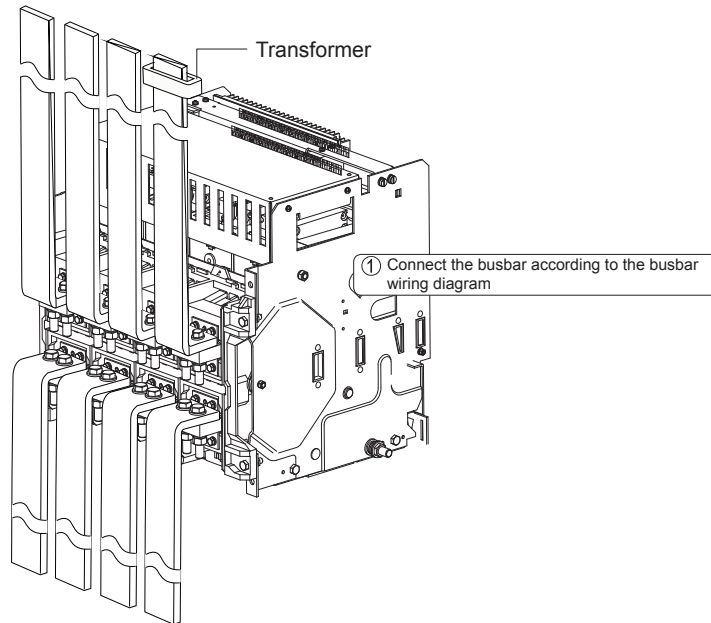


## 3. Positioning and fixing

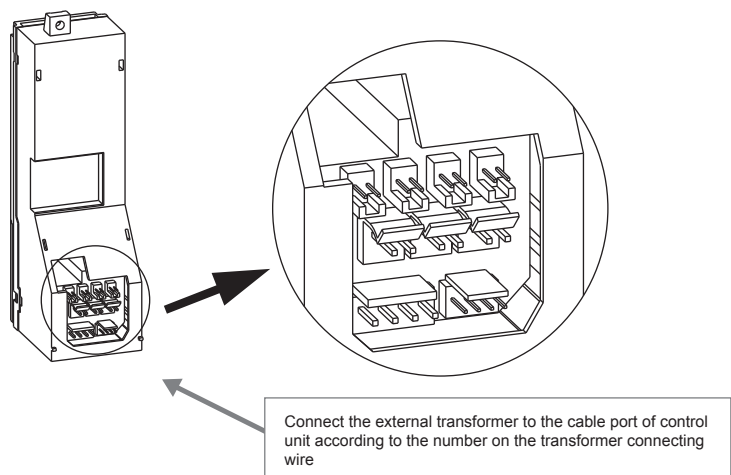


# Install CDW6i to enclosure


## 4. Busbar wiring



- The leakage transformer, N phase external transformer (for controller 3P+N) and grounding transformer (refer to the grounding type is ground current return type) are the terminals connecting the secondary circuit.
- Grounding transformer (for controller 3P, 4P, grounding protection is residual current difference type) connects smart controller, as shown below
- Refer to Appearance and dimension in Pg. 36-37 for installation dimension of transformer  
(The figure below is only for reference, please make the object as the standard)

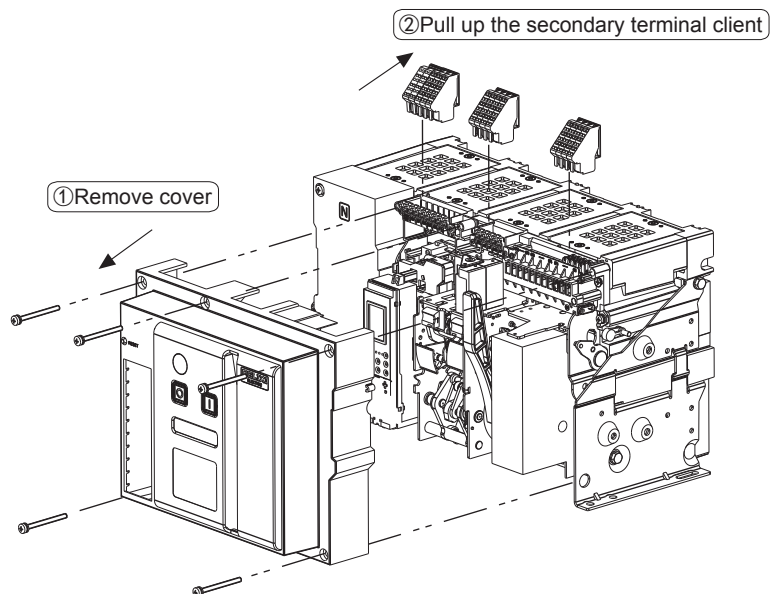


# Installation accessory

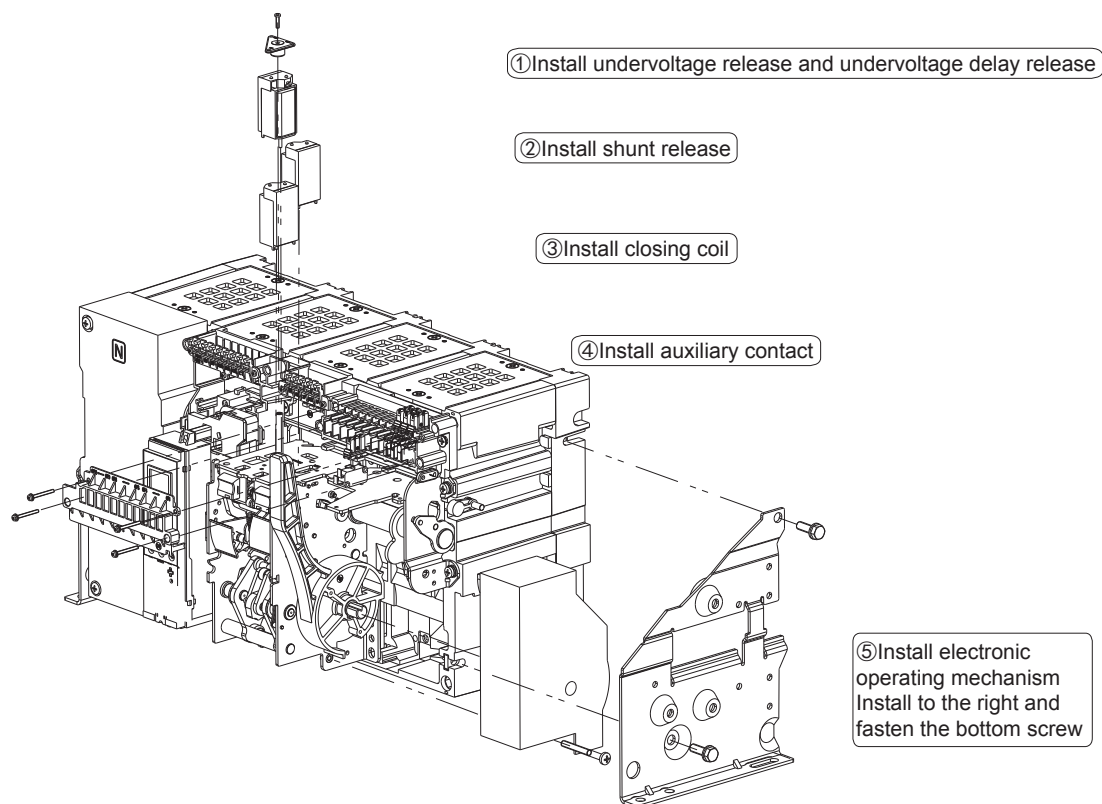
 Danger: Before installation, the power must be off.  
The breaker must be in the off position for drawer type.

## Internal accessory

(The figure below is only for reference, please make the object as the standard)  
Remove cover, take off secondary terminal



Install coil, electric operating mechanism and auxiliary contact



# Installation accessory

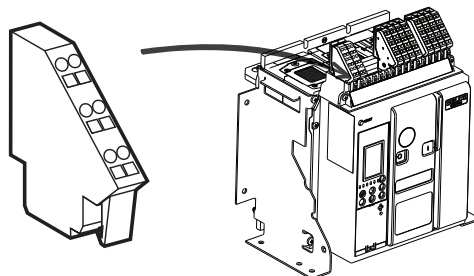
## 1) CDW6i-1600N

### Secondary circuit wiring

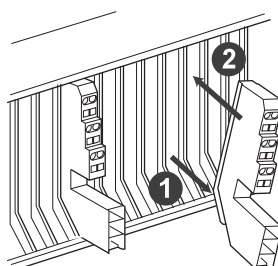
#### Fixed auxiliary terminal

#### Fixed type

Insert directly the auxiliary terminal into the breaker groove for fixed type



#### Drawer type

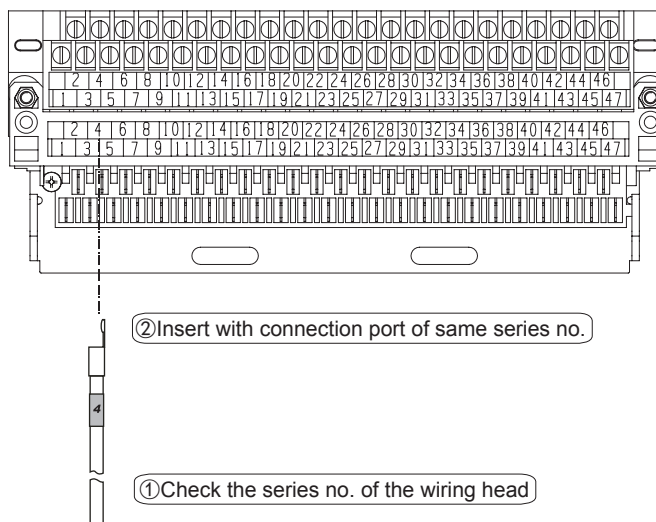


1 Fix lower auxiliary terminal, and insert the upper end of auxiliary terminal into the breaker groove.

2 Press inward the upper auxiliary terminal till hear "KATA", which means auxiliary terminal fixed.

## 2) CDW6i-2000N&H CDW6i-3200N

### Secondary circuit wiring

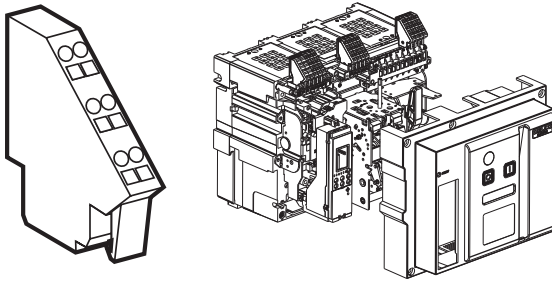


# Installation accessory

## 3) CDW6i-4000H

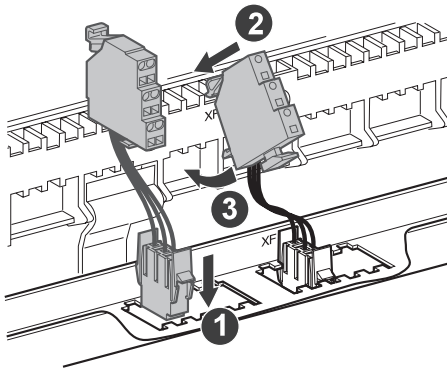
### Fixed auxiliary terminal

Fixed type



Insert directly the auxiliary terminal into the breaker groove for fixed type

Drawer type



1 Hold both ends of the chuck of lower auxiliary terminal, and insert down to breaker  
2 Fix upper auxiliary terminal, and insert upper chuck into the breaker groove  
3 Press inward the upper auxiliary terminal till hear "KATA", which means auxiliary terminal fixed

Note: For the installation of cable interlock and leverage interlock, please visit our website [www.delixi-electric.com](http://www.delixi-electric.com).

# Function and feature

## Breaker



### Technical parameter

Common characteristics      Number of poles

Rated working voltage  $U_e$ (AC,V)      3, 4  
 Rated insulated voltage  $U_i$ (V)      400/415  
 Rated impact tolerance voltage  $U_{imp}$ (kV)      1000  
 Rated frequency (Hz)      12  
 Rated frequency (Hz)      50  
 Applicable to isolation     

Compliance with the breaker characteristics of GB/T 14048.2/IEC 60947-2

### Shell current

| Rated current $I_n$ (A) | 1600N | 2000N | 2000H | 3200N | 4000H |
|-------------------------|-------|-------|-------|-------|-------|
| 400                     | ●     |       |       |       |       |
| 630                     | ●     | ●     | ●     |       |       |
| 800                     | ●     | ●     | ●     |       |       |
| 1000                    | ●     | ●     | ●     |       |       |
| 1250                    | ●     | ●     | ●     |       |       |
| 1600                    | ●     | ●     | ●     |       | ●     |
| 2000                    |       | ●     | ●     | ●     | ●     |
| 2500                    |       |       |       | ●     | ●     |
| 3200                    |       |       |       | ●     | ●     |
| 4000                    |       |       |       |       | ●     |

### Breaking capacity

|  |    |    |    |    |     |
|--|----|----|----|----|-----|
| Rated ultimate short circuit breaking capacity $I_{cu}$ (kA) | 50 | 80 | 80 | 80 | 100 |
| Rated running short circuit breaking capacity $I_{cs}$ (kA)  | 42 | 50 | 65 | 65 | 85  |
| Rated short-time tolerance current (1s) (kA)                 | 42 | 50 | 65 | 65 | 85  |

### Service life

|                                       |       |       |       |       |       |
|---------------------------------------|-------|-------|-------|-------|-------|
| Electrical life (AC400V/415V)         | 6000  | 6500  | 6500  | 5000  | 5000  |
| Mechanical life (with maintenance)    | 25000 | 30000 | 30000 | 20000 | 20000 |
| Mechanical life (without maintenance) | 12500 | 15000 | 15000 | 10000 | 10000 |

### Dimension (mm) High × Width × Depth

|             |    |             |             |             |             |               |
|-------------|----|-------------|-------------|-------------|-------------|---------------|
| Drawer type | 3P | 322×288×330 | 436×405×425 | 436×405×425 | 436×465×425 | 439×441×428.6 |
|             | 4P | 322×358×330 | 436×500×425 | 436×500×425 | 436×580×425 | 439×556×428.6 |
| Fixed type  | 3P | 301×276×229 | 397×364×327 | 397×364×327 | 397×428×327 | 352×422×329.5 |
|             | 4P | 301×346×229 | 397×459×327 | 397×459×327 | 397×543×327 | 352×537×329.5 |

### Derating

Product performance (resistance, cooling capacity etc) will change if altitude higher than 2000m

|                                   |          |             |                           |  |  |
|-----------------------------------|----------|-------------|---------------------------|--|--|
| Altitude (m)                      | 2000     | 3000        | 4000                      |  |  |
| Dielectric resistance voltage (V) | 3500     | 3150        | 2500                      |  |  |
| Average insulation level (V)      | 1000     | 900         | 700                       |  |  |
| Max. use voltage (AC,V)           | 415      | 415         | 415                       |  |  |
| Average thermal current 40℃       | 1X $I_n$ | 0.99X $I_n$ | 0.87X $I_n$ <sup>1)</sup> |  |  |

Note: please contact us if altitude is higher than 4000m.

<sup>1)</sup>: 0.8X $I_n$  for CDW6i-1600N, 0.7X $I_n$  for CDW6i-3200N.



# Function and feature

## Breaker



CDW6i-1600N



CDW6i-2000N&H



CDW6i-3200N



CDW6i-4000H

Derating table of CDW6i under different temperature

| Environment temperature | -5°C~+40°C | +45°C | +50°C | +55°C | +60°C |
|-------------------------|------------|-------|-------|-------|-------|
| CDW6i-1600N             | 400        | 400   | 400   | 400   | 400   |
|                         | 630        | 630   | 630   | 630   | 550   |
|                         | 800        | 800   | 800   | 800   | 700   |
|                         | 1000       | 1000  | 1000  | 950   | 900   |
|                         | 1250       | 1200  | 1200  | 1150  | 1050  |
|                         | 1600       | 1550  | 1500  | 1450  | 1350  |
| CDW6i-2000N&H           | 630        | 630   | 630   | 630   | 630   |
|                         | 800        | 800   | 800   | 800   | 700   |
|                         | 1000       | 1000  | 1000  | 1000  | 1000  |
|                         | 1250       | 1250  | 1250  | 1250  | 1150  |
|                         | 1600       | 1600  | 1500  | 1500  | 1300  |
|                         | 2000       | 1900  | 1900  | 1800  | 1700  |
| CDW6i-3200N             | 2000       | 2000  | 2000  | 2000  | 2000  |
|                         | 2500       | 2400  | 2300  | 2200  | 2200  |
|                         | 3200       | 3000  | 3000  | 2800  | 2800  |
| CDW6i-4000H             | 1600       | 1600  | 1600  | 1600  | 1600  |
|                         | 2000       | 2000  | 2000  | 2000  | 2000  |
|                         | 2500       | 2500  | 2500  | 2500  | 2200  |
|                         | 3200       | 3200  | 3200  | 3000  | 2500  |
|                         | 4000       | 4000  | 3600  | 3400  | 3200  |

Note: The derating factor and the technical parameter in the derating table are achieved from test and theoretical calculation, which can be used as a general selection guide.

# Function and feature

## Accessory



### Remote operation

#### Shunt coil MX

After the energy stored of breaker, the shunt coil will open the breaker instantly under the specified current and voltage, which can be operated remotely.

- Rated control current and voltage AC220/AC230V, AC380/AC400V, DC220V, DC110V
- Action voltage (0.7-1.1)  $U_s$
- Breaking time:  $50 \pm 10$ ms



### Closing coil XF

After the energy stored of breaker, the closing coil will close the breaker under the specified current and voltage, which can be operated remotely.

- Rated control current and voltage AC220/AC230V, AC380/AC400V, DC220V, DC110V
- Action voltage (0.85-1.1)  $U_s$
- Closing time:  $55 \pm 10$ ms



### Undervoltage coil MN

There are two types of undervoltage coils, undervoltage moment and undervoltage delay. After the closing of the breaker, the breaker can be open when the voltage of the breaker reduces to 70%-35% rated voltage. The breaker can only be closed when the voltage of undervoltage coil recover to 85% of rated voltage.

- Rated control current and voltage AC220/AC230V, AC380/AC400V
- Action voltage: (0.35-0.7)  $U_e$
- Reliable closing voltage: (0.85-1.1)  $U_e$
- Unable to close voltage:  $\leq 0.35 U_e$
- Delay time: (0.5s), (0.9s), 1s, (1.5s), 3s, 5s.



### Undervoltage delay coil MNR

The undervoltage delay coil can open the breaker in (0.5s), 1s, (1.5s), 3s, 5s.



### Electric operating mechanism MCH

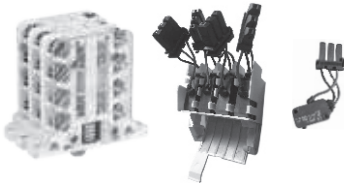
The electric operating mechanism can automatically store energy for the breaker when the breaker is open and with power supply, open or close the breaker with the action of shunt and undervoltage release and closing electromagnet. Use arm to store energy to the breaker if there is no power supply.

- Rated control current and voltage AC220/AC230V, AC380/AC400V, DC220V, DC110V
- Action voltage: (0.85-1.1)  $U_s$
- Power consumption: 75W/180W (1600N), 85W (2000N&H), 110W (3200N), 180W (4000H).
- Energy storage time:  $< 5$ s
- Use type: AC15, DC13

Note: Left picture is applicable to 2000AF, 3200AF; the right picture is applicable to 1600AF, 4000AF.

# Function and feature

## Accessory



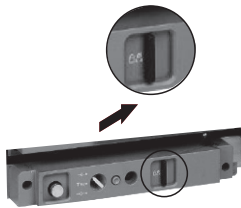
Indication contact  
Auxiliary switch OF

Default 4O4C

(4000H can also provide 8O8C and 6O6C, 2000N&H, 3200N can also provide 6O6C)

Used for monitoring the state of breaker, like the signal light of connecting breaker position and off indicator etc.

Rated thermal current Ith: AC380V/AC400V 0.75A, DC220V 0.15A, AC220V/AC230V 1.3A



Lock  
Drawer rack padlock

The padlock will be supplied by customer self.

If padlock is used, pull out the padlock when the breaker is in the "Off" position, after locking, the shake cannot be inserted.

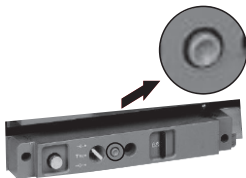


Key lock

The opening lock will lock the breaker when in off position, the breaker can only be closed when the lock is opened by the key and the key is not pull out.

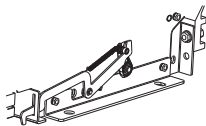
There are 3 types of opening local (the last two types are used in Two-wire-one communication system):

- One lock one key
- Two locks one key
- Three locks two keys



Drawer position lock mechanism

It is lock mechanism when the breaker is in "Connect", "Test" or "Off" position for the drawer type. The three positions of the breaker will be indicated by the indicator, advance and return arm is locked in the exact position, unlock by pressing reset button.



Door interlock

Applicable to shell frame of 2000N&H, 3200N.

For drawer type breaker, it is installed in the side of the breaker, and linkage the door of the enclosure, it is to make sure the door cannot be opened when the breaker is in connect or test position, which can prevent possible damage caused by the slipping of the breaker.



Mechanical interlock

There are two types, leverage interlock and cable interlock.

• If leverage interlock is used, two or three breakers can only be installed vertically, while for cable interlock, the breakers can be installed horizontally or vertically in Two-wire-one communication system.

- It can be used for two or three breakers and make them linkage
- Any breaker is closed, the rest ones will linkage to off

# Function and feature

## Accessory



### Operation and protection

#### Door frame

- Install onto the door frame of the enclosure door, which can increase the IP protection level to IP40
- Applicable to both fixed and drawer type



### Insulated baffle

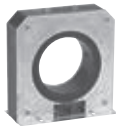
- Insulated baffle installed in the middle of breaker busbar, to increase creepage distance, and increase insulated capacity



### Controller accessory

#### N phase external transformer

It is used to measure the current of N phase in 3P+N grounding method, which is installed into wiring busbar by the user self.



### Grounding transformer

- It is a special external transformer used to measure the current of N phase in current return type grounding method, which can provide protection in the same time to the upper and lower level ground fault of the breaker
- Only applicable to iTR326H controller



### Leakage transformer

- Extra special rectangular transformer is used for leakage grounding protection type
- Only applicable to iTR326H controller



### Power module

- It is used to provide auxiliary power for smart controller in circuit of AC220V/AC230V, AC380V/AC400V, DC110V.
- Input AC220V/AC230V, AC400V/AC380V, DC220V, DC110V, input fluctuation range  $\pm 20\%$ , output DC24V, output fluctuation range  $\pm 5\%$ , output 4 group DC24V total power 7W.



### Signal transfer module

- Output signal unit, which is used as communication function, eg. signal processing for functions like regional interlock and four remote etc. or used for fault alarm or indicating etc.
- Only applicable to iTR326H controller

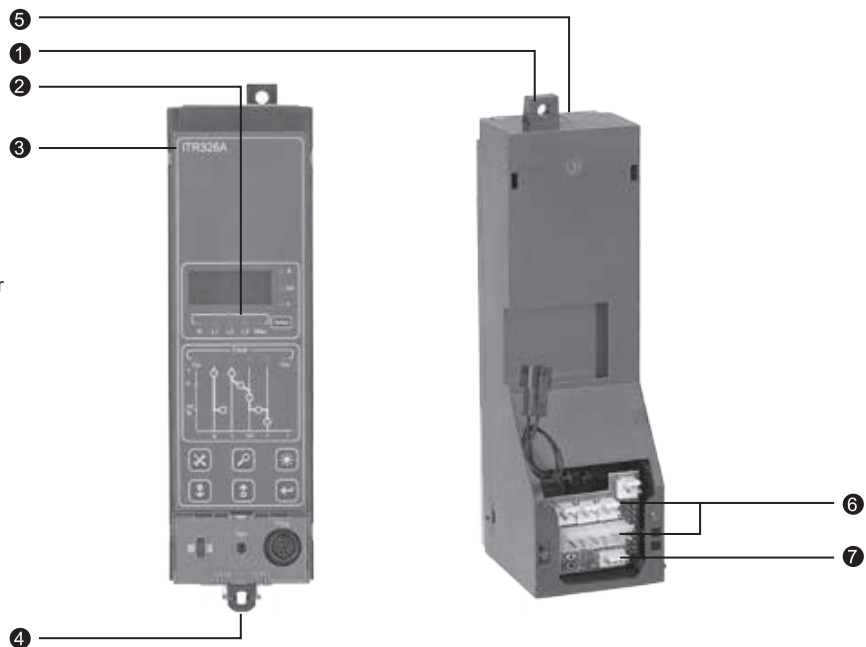
Note: Left picture is applicable to 2000AF, 3200AF; the right picture is applicable to 1600AF, 4000AF.

# Function and feature

## iTR326 Series Controller

### Structure introduction

- ① Top fixation
- ② LED indicator
- ③ Controller nameplate
- ④ Bottom fixation
- ⑤ External terminal
- ⑥ Transformer connector
- ⑦ Magnetic flux/ micro-motion connector



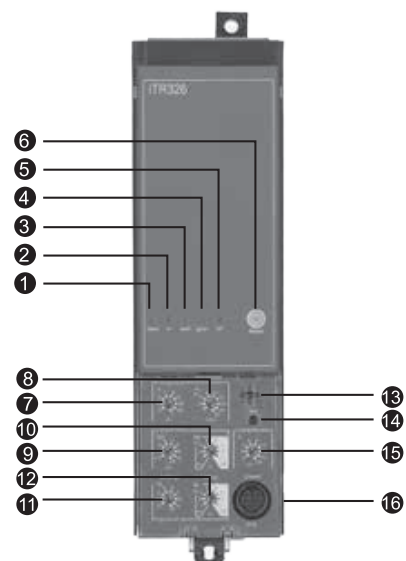
### L type (basic type): iTR326

#### Button introduction

- ① Alarm indicator
- ② Long delay trip indication
- ③ Short delay or instant trip indication
- ④ Grounding or leakage fault trip indication
- ⑤ Advanced protection
- ⑥ Reset

#### Button introductionadjust panel

- ⑦ Long delay current set  $I_R$
- ⑧ Long delay trip delay  $t_R$
- ⑨ Short delay trip  $I_{sd}$
- ⑩ Short delay trip delay  $t_{sd}$
- ⑪ Grounding fault trip  $I_g$
- ⑫ Grounding fault trip delay  $t_g$
- ⑬ Lock position
- ⑭ Test button
- ⑮ Instant trip current
- ⑯ Test connector



# Function and feature

## iTR326 Series Controller

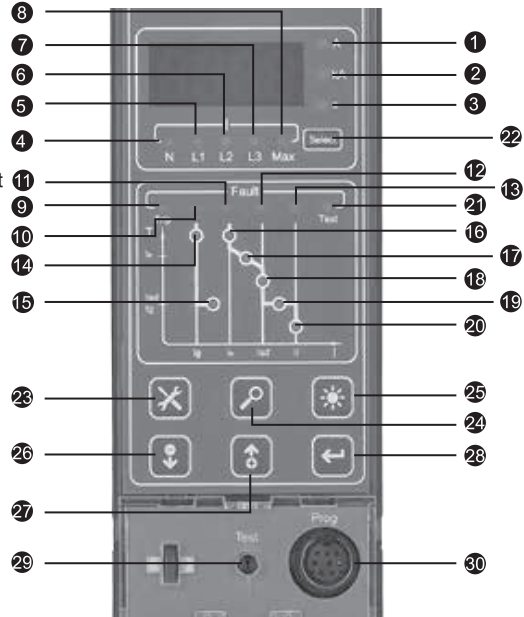
### M type (standard type): iTR326A

#### Indicator introduction

- ① Current unit
- ② Current unit kA
- ③ Time unit S
- ④ N phase current
- ⑤ A phase current
- ⑥ B phase current
- ⑦ C phase current
- ⑧ Maximum current
- ⑨ Trip indication
- ⑩ Grounding protection
- ⑪ Long delay protection
- ⑫ Short delay protection
- ⑬ Instant protection
- ⑭ Grounding current set value
- ⑮ Grounding time set value
- ⑯ Long delay current set value
- ⑰ Long delay time set value
- ⑱ Short delay current set value
- ⑲ Short delay time set value
- ⑳ Instant current set value
- ㉑ Test action state

#### Navigation button introduction

- ㉒ Switch
- ㉓ Set
- ㉔ Inquiry
- ㉕ Back/Clear light
- ㉖ -/Pg down
- ㉗ +/Pg up
- ㉘ Ok
- ㉙ Test
- ㉚ Test connector



### H type (advanced) : iTR326H

#### Button introduction

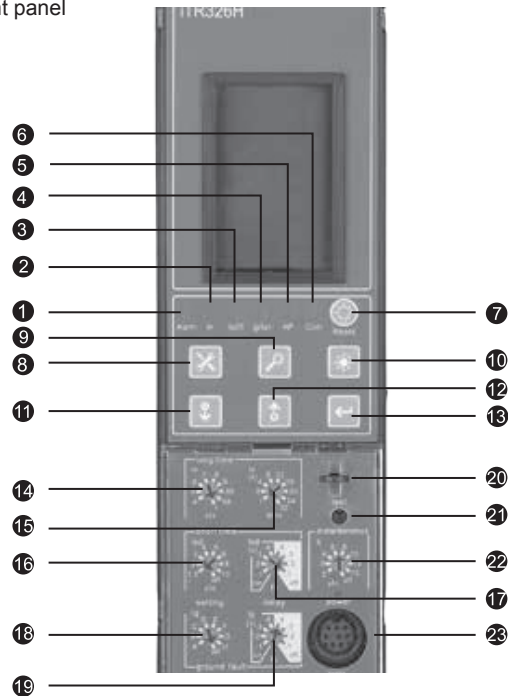
- ① Alarm indicator
- ② Long delay trip indication
- ③ Short delay or instant trip indication
- ④ Grounding or leakage fault trip indication
- ⑤ Advanced protection
- ⑥ Communication function
- ⑦ Reset

#### Navigation button introduction

- ⑧ Set
- ⑨ Inquiry
- ⑩ Back/Clear light
- ⑪ -/Pg down
- ⑫ -/Pg up
- ⑬ OK

#### Button introduction adjustment panel

- ⑭ Long delay current set  $I_R$
- ⑮ Long delay trip delay  $t_R$
- ⑯ Short delay trip  $I_{sd}$
- ⑰ Short delay trip delay  $t_{sd}$
- ⑱ Grounding fault trip  $I_g$
- ⑲ Grounding fault trip delay  $t_g$
- ㉑ Lock position
- ㉒ Test button
- ㉓ Instant trip current
- ㉔ Test connector



# Function and feature

## iTR326 Series Controller

### Function introduction

iTR326



L

iTR326A



M

iTR326H



H

|                        |  |  |   |
|------------------------|--|--|---|
| Protection function    | Long delay production L<br>Shortdelay protection S<br>Instant protection I<br>Grounding protection G<br>MCR protection<br>HSISC protection | Long delay production L<br>Shortdelay protection S<br>Instant protection I<br>Grounding protection G<br>MCR protection<br>HSISC protection | Long delay production L<br>Shortdelay protection S<br>Instant protection I<br>Grounding protection G<br>MCR protection<br>HSISC protection<br>Undervoltage protection/alarm<br>Overvoltage protection/alarm<br>Voltage imbalance (open phase) protection/alarm<br>Phase sequence protection/alarm<br>Lowe frequency protection/alarm<br>High frequency protection/alarm<br>Reverse power protection/alarm |
| Measurement function   |  | Current measurement  | Current measurement<br>Voltage measurement<br>Power measurement<br>Frequency measurement<br>Harmonic measurement  |
| Auxiliary function     | Pre-alarm<br><br>Fault history record<br>Test function   | Pre-alarm<br>Self diagnosis function<br>Fault history record<br>Test function  | Pre-alarm<br>Self diagnosis function<br>Fault history record<br>Test function   |
| Display function       |  | LED digital tube display   | LCD   |
| Specialfunction        |  |  | Load monitoring<br>Regional interlock   |
| Communication function |  |  | Modbus  |

# Function and feature

## iTR326 Series Controller

### Smart controller protection characteristics

There are two types: inverse time limit and define time limit, the controller will start delay protection according to define time limit when the fault current is higher than the value of inverse time limit.

Inverse time limit curve conforms to characteristic curve  $I^2t$

### Overload long delay protection characteristics

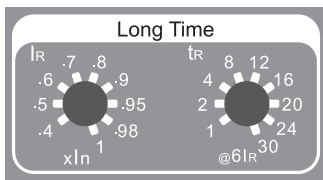
#### Overload long delay protection action threshold

$< 1.05 I_R$ :  $> 2h$  no action;

$> 1.2 I_R$ :  $< 1h$  action;

$\geq 1.2 I_R$  delay action;

$I_R$  current setting value:  $0.4I_n$ ,  $0.5I_n$ ,  $0.6I_n$ ,  $0.7I_n$ ,  $0.8I_n$ ,  $0.9I_n$ ,  $0.95I_n$ ,  $0.98I_n$ ,  $1.0I_n$



### Reverse time limit characteristic

$$I^2t: t=(6/N)^2 * t_R$$

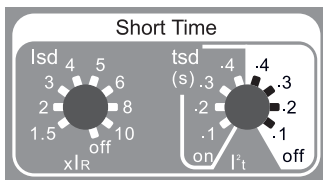
| Setting current multiple | Action time |     |     |      |      |      |      |      |      |
|--------------------------|-------------|-----|-----|------|------|------|------|------|------|
| $1.5 I_R$                | 16s         | 32s | 64s | 128s | 192s | 256s | 320s | 384s | 480s |
| $2 I_R$                  | 9s          | 18s | 36s | 72s  | 108s | 144s | 180s | 216s | 270s |
| $6 I_R$                  | 1s          | 2s  | 4s  | 8s   | 12s  | 16s  | 20s  | 24s  | 30s  |

Note: N----Multiple of fault current divided by set current  $I/I_R$

$t$ ----Fault action delay time

$t_R$ ----Long delay time set value

Action time allowed tolerance  $\pm 10\%$



### Short circuit short delay protection characteristic

#### Short circuit short delay protection action threshold

$< 0.9 I_{sd}$ : No action;

$> 1.1 I_{sd}$ : Action;

$\geq 1.1 I_{sd}$ : Delay action;

$I_{sd}$  current setting value range:  $1.5 I_R$ ,  $2 I_R$ ,  $3 I_R$ ,  $4 I_R$ ,  $5 I_R$ ,  $6 I_R$ ,  $8 I_R$ ,  $10 I_R$  + OFF

| Current                 | Action time                                  |                       |                           |      |      |      |
|-------------------------|--|-----------------------|---------------------------|------|------|------|
| $I_{sd} < 1 \leq 8 I_R$ | Reverse time limit                           | Action characteristic | $I^2t = (8 I_R)^2 t_{sd}$ |      |      |      |
|                         |  | Setting time          | 0.1、0.2、0.3、0.4           |      |      |      |
| $I \geq 1.1 I_{sd}$     | Define time limit, min. time is reverse time | Setting time          | 0.1                       | 0.2  | 0.3  | 0.4  |
|                         |  | Min.                  | 0.08                      | 0.14 | 0.23 | 0.35 |
|                         |  | Max.                  | 0.14                      | 0.2  | 0.32 | 0.5  |

Note:  $I_{sd}$ ----short delay current setting value

$I$ ----fault current value

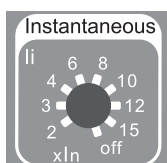
$I_R$ ----long delay setting value

$t$ ----fault action delay time

$t_{sd}$ ----short delay reverse time limit setting value

Action time allowed tolerance  $\pm 20\%$

(Off in time period means  $I^2t$  off means reverse time limit end, it is define time limit; use the off of current gear close delay protection function.)



### Short circuit instant protection characteristic

#### Short circuit instant protection action threshold

$< 0.85 I_i$ : No action;

$> 1.15 I_i$ : Action;

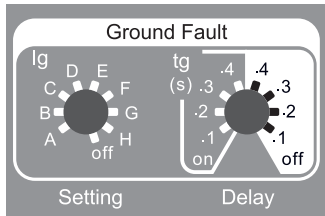
Current setting value of instant action  $2I_n$ ,  $3I_n$ ,  $4I_n$ ,  $6I_n$ ,  $8I_n$ ,  $10I_n$ ,  $12I_n$ ,  $15I_n$  + OFF

Note: Action time tolerance  $\leq 50ms$ .



# Function and feature

## iTR326 Series Controller



### Grounding fault protection action characteristic

#### Grounding fault protection action threshold

- < 0.9 I<sub>g</sub>: No action;
- > 1.1 I<sub>g</sub>: Action;
- ≥ 1.1 I<sub>g</sub>: Delay action

| Current setting value | A                 | B                 | C                 | D                 | E                 | F                 | G                 | H              | OFF |
|-----------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|----------------|-----|
| I <sub>n</sub> <1250  | 0.2I <sub>n</sub> | 0.3I <sub>n</sub> | 0.4I <sub>n</sub> | 0.5I <sub>n</sub> | 0.6I <sub>n</sub> | 0.8I <sub>n</sub> | 0.9I <sub>n</sub> | I <sub>n</sub> |     |
| I <sub>n</sub> ≥ 1250 | 500A              | 600A              | 700A              | 800A              | 900A              | 1000A             | 1100A             | 1200A          |     |

| tg(s)  | Reverse time limit | Action characteristic |                 |      |      |  |
|--|--------------------|-----------------------|-----------------|------|------|--|
| $t = \frac{(I_J)^2}{I^2} \times tg$          |                    |                       |                 |      |      |  |
|  |                    | Setting time          | 0.1、0.2、0.3、0.4 |      |      |  |
| Define time limit, min. time is reverse time | Setting time       | 0.1                   | 0.2             | 0.3  | 0.4  |  |
|  | Min.               | 0.08                  | 0.14            | 0.23 | 0.35 |  |
|  | Max.               | 0.14                  | 0.2             | 0.32 | 0.5  |  |

Note: I<sub>J</sub> grounding protection setting value, when I<sub>n</sub>≥1250A, I<sub>J</sub>=1200A, when I<sub>n</sub><1250A, I<sub>J</sub>=I<sub>n</sub>  
I fault current value

T fault action delay time

tg grounding reverse time limit setting value

Reverse time limit allowed tolerance ±20%

(Off in time period means I<sup>2</sup>t off means reverse time limit end, it is define time limit; use the off of current gear close grounding protection funtion.)












### Smart controller Factory setting

| Trip curve<br>I <sup>2</sup> t | Long delay      |                | Short delay     |                | Instant          | Grounding fault |                | Thermal memory |
|--------------------------------|-----------------|----------------|-----------------|----------------|------------------|-----------------|----------------|----------------|
|                                | I <sub>R</sub>  | t <sub>R</sub> | I <sub>sd</sub> | t <sub>s</sub> | I <sub>i</sub>   | I <sub>g</sub>  | t <sub>g</sub> |                |
|                                | 1I <sub>n</sub> | 30s            | 6I <sub>n</sub> | 0.2s           | 10I <sub>n</sub> | G档              | 0.4s           | 20min          |

For more information please visit our website: ([www.delixi-electric.com](http://www.delixi-electric.com)) to download instruction sheet of iTR326 series smart controller.

# Commissioning CDW6i

## iTR326 series theme menu

|   |                  |  |
|---|------------------|--|
|   |                  | iTR326   |
|    | Reset button     | Reset if there is fault; press for a while to check the last fault                               |
|    | Test button      | Test button, instant action  |
| iTR326A   |                  |  |
|    | Selection button | Display parameter switching of power table   |
|    | Set button       | Enter into parameter set mode  |
|    | Inquiry button   | Inquiry fault record information   |
|    | Back button      | Back to upper menu or clear fault record   |
|    | -/ Pg down       | Reduce setting value by 1 (i.e. reduce 1 step)   |
|  | + / Pg up        | Increase setting value by 1 (i.e. increase 1 step)   |
|  | Ok button        | Confirm the parameter modification and save  |
|  | Test button      | Enter into test procedure.   |
| iTR326H   |                  |  |
|  | Set button       | Enter into protection interface, back  |
|  | Inquiry button   | Enter into measurement, back<br>Edit by position: to right                                       |
|  | Back button      | System parameter set, switch between history record and maintenance<br>Edit by position: to left |
|  | -/ Pg down       | General state: down<br>Edit state: -   |
|  | + / Pg up        | General state: up<br>Edit state: +   |
|  | Ok button        | Confirm the parameter modification and save  |
|  | Reset button     | Under default interface: reset<br>Under other interface: back                                    |
|  | Test button      | Test button, instant action  |

# Commissioning CDW6i

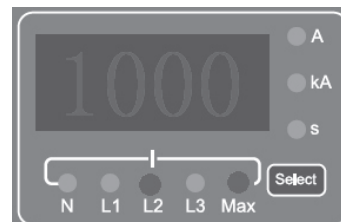
## Menu parameter setting and selection iTR326A operation


- iTR326A Smart controller operation display

This controller needs to display all kinds of operation parameter, set parameter on the panel, and display the value by LED digital tube, and display the type of displayed value by LED indicator.

- Ammeter maximum current display mode

Smart controller enters into Ammeter maximum current display mode by default, displays the maximum phase current. The controller will return automatically back to maximum current display mode if there is no any button pressing operation within 10 minutes when the running is not in maximum current display mode.




 A Light on means the unit of the displayed data is A.

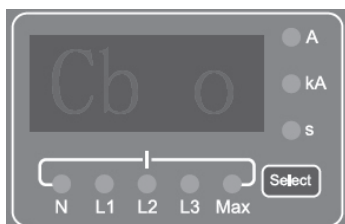
 kA Light on means the unit of the displayed data is kA.

### iTR326A Ammeter maximum current display mode and Ammeter display mode display

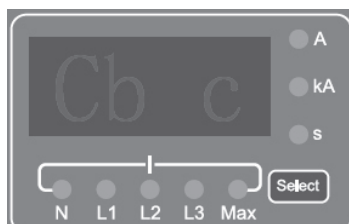
| Ser. No. | Display           |          | LED indicator               | Remark                               |
|----------|-------------------|----------|-----------------------------|--------------------------------------|
| 1        | L1 phase current  |          | LED_L1、LED_A/LED_kA         |                                      |
| 2        | L2 phase current  |          | LED_L2、LED_A/LED_kA         |                                      |
| 3        | L3 phase current  |          | LED_L3、LED_A/LED_kA         |                                      |
| 4        | N phase current   |          | LED_N、LED_A/LED_kA          | LED_N flashing (only for 4P or 3P+N) |
| 5        | Maximum current   | L1 phase | LED_L1、LED_MAX、LED_A/LED_kA |                                      |
|          |                   | L2 phase | LED_L2、LED_MAX、LED_A/LED_kA |                                      |
|          |                   | L3 phase | LED_L3、LED_MAX、LED_A/LED_kA |                                      |
| 6        | Grounding current |          | LED_N、LED_A/LED_kA          | LED_N constantly on                  |

- Ammeter display mod

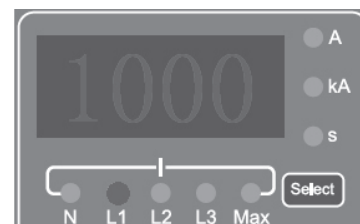
Under normal running mode, browse current value and breaker state by  button, the display sequence is breaker state, L1, L2, L3, N phase current (LED\_N flashing (only for 4P)), grounding current, maximum phase current. The controller will return automatically back to maximum current display mode if there is no any button pressing operation within 10 minutes.



Breaker in open state



Breaker in closed state







Display L1 phase current

- Parameter set and display mode

The parameter setting in the controller includes parameter setting on site (user parameter) and factory parameter setting by manufacturer (implicit parameter), all those parameter settings are available by button and the display of LED digital tube and indicator.

- Protection parameter set and display

Set by customer on site, mainly protection parameter. User parameter setting can be done by 4 buttons (, , , ) and relevant LED indicator, the main operation procedures are as follows:

# Commissioning CDW6i

iTR326A Smart controller user setting parameter

| Ser. No. | Parameter                                    | LED indicator                      | Remark |
|----------|--|------------------------------------|--------|
| 1        | Grounding protection current setting value   | LED_I <sub>g</sub> , LED_A         |        |
| 2        | Grounding protection time setting value      | LED_T <sub>g</sub> , LED_s         |        |
| 3        | Long delay protection current setting value  | LED_I <sub>R</sub> , LED_A         |        |
| 4        | Long delay protection time setting value     | LED_T <sub>R</sub> , LED_s         |        |
| 5        | Short delay protection current setting value | LED_I <sub>sd</sub> , LED_A/LED_kA |        |
| 6        | Short delay protection time setting value    | LED_t <sub>sd</sub> , LED_s        |        |
| 7        | Instant protection current setting value     | LED_I <sub>i</sub> , LED_A/LED_kA  |        |

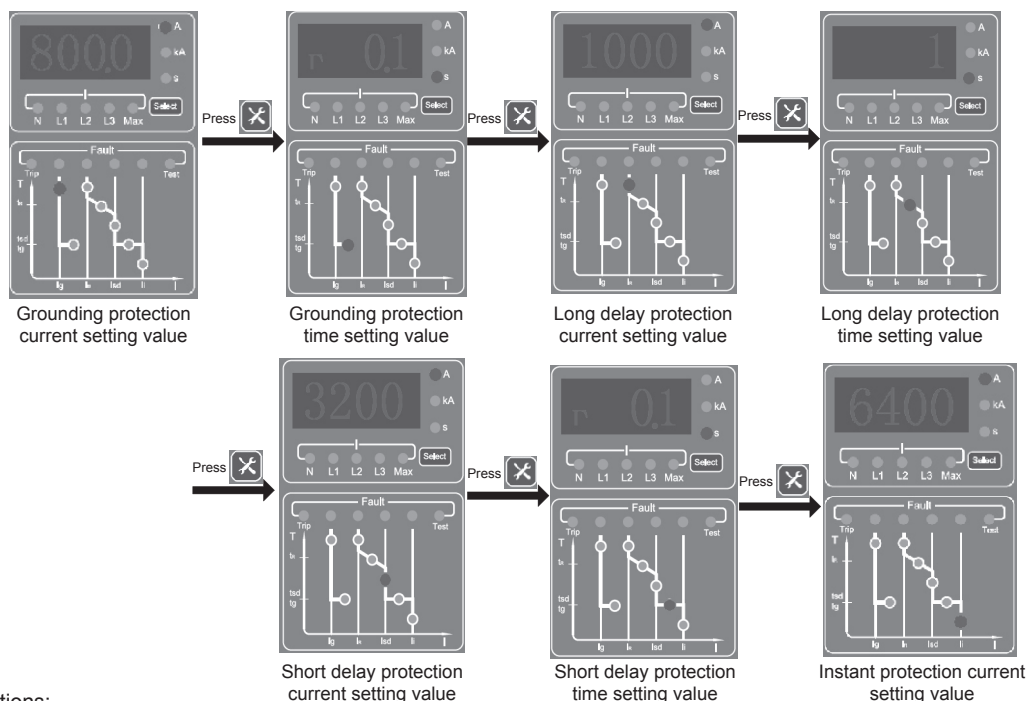
1) Set parameter view:

- Press enter into parameter query mode under normal running mode, Ammeter LED digital tube displays the first setting parameter value, relevant LED indicator indicates data type;
- Press to browse set parameter (automatically back to first parameter when browse to last parameter)

2) Parameter set operation:

- Press enter into parameter query mode under normal running mode, and browse the parameter need to be set also by ;
- By enter into parameter set mode, by and to adjust the parameter to required setting value;
- If confirm set parameter value, press to save into memory; if give up the modification, press "Back" to return.
- When the set parameter value is saved, press to browse other set parameter, and repeat the above procedure; when all parameters are set, press back to normal running mode.
- If the protection current setting value is set to OFF, the relevant production is closed.

Protection parameter setting and modification procedure is as follows:



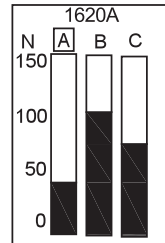
3) Precautions:


- Modify/inquiry of controller protection parameter must be done in non alarm/fault interface of the controller, the inquiry or modify can not be done if the breaker fault is not cleared;
- After all parameter is set, better power off and reset controller once, and check again after power on the controller to make sure the modification is correct, press once, the controller enters into normal running state, or wait 10 minutes without any operation, the controll will return back automatically to normal working state.

# Commissioning CDW6i


## iTR326H operation:




### ● Default interface




- Display default interface when the controller is powered on
- Press  in each theme menu or relevant theme button back to default interface
- The box cursor will automatically indicates to the maximum phase if there is no button operation within 5 minutes
- The controller will return automatically to default interface if there is no any button operation within 20 minutes in non-fault pop up interface.



### ● "Measure" menu

Press  enter into measurement main menu

|  |   |
|--|---|
| <div>Current I</div> <div>Voltage U</div> <div>Frequency F</div> <div>Energy E</div> <div>Power P</div> <div>Harmonic wave H</div> | <ul style="list-style-type: none"><li>- Press  or  back to default interface</li><li>- Press  back to measurement menu in non-fault and non-edit interface</li></ul> |
|--|---|




### ● "System parameter setting" menu

Press  enter into system parameter setting menu



|  |  |
|--|--|
| <div>Clock setting</div> <div>Measurement table setting</div> <div>Test &amp; lock</div> <div>Language setting</div> <div>Communication setting</div> <div>I/O setting</div> | <ul style="list-style-type: none"><li>- Press  back to default interface</li><li>- Press  jump to system parameter setting menu and history and maintenance menu in non-fault and non-edit interface</li></ul> |
|--|--|

# Commissioning CDW6i

● “Protection parameter setting” menu

|  |  |
|--|--|
| <div><div>Current protection</div><div>Load monitoring</div><div>Voltage protection</div><div>Other protection</div></div> | <ul style="list-style-type: none"><li>- Press  or  back to default interface</li><li>- Press  jump to protection parameter setting menu in non-fault and non-edit interface</li></ul> |
|--|--|

● “History record and maintenance” menu

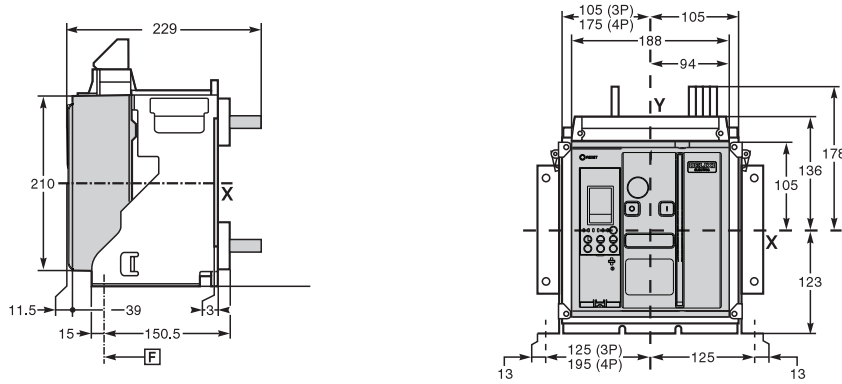
|   |   |
|---|---|
| <div><div>Current alarm</div><div>Operation times</div><div>Contact wear</div><div>Position change record</div><div>Trip record</div></div> | <ul style="list-style-type: none"><li>- Press  back to default interface</li><li>- Press  jump to system parameter setting menu and history record and maintenance menu in non-fault and non-edit interface</li></ul> |
| <div><div>Alarm record</div><div>Fault recording</div></div>  |   |

# Dimension

## CDW6i-1600N

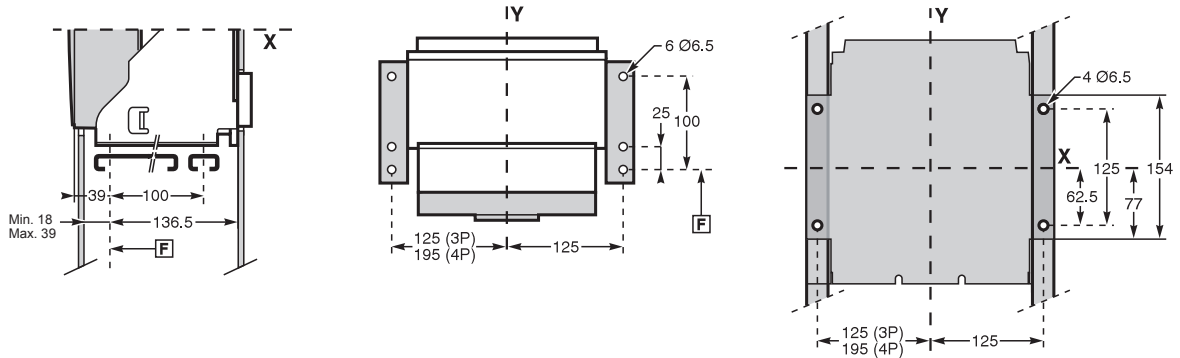
### CDW6i-1600N Fixed type 3-pole and 4-pole

#### Dimension



Horizontal fixation (onto substrate or track)

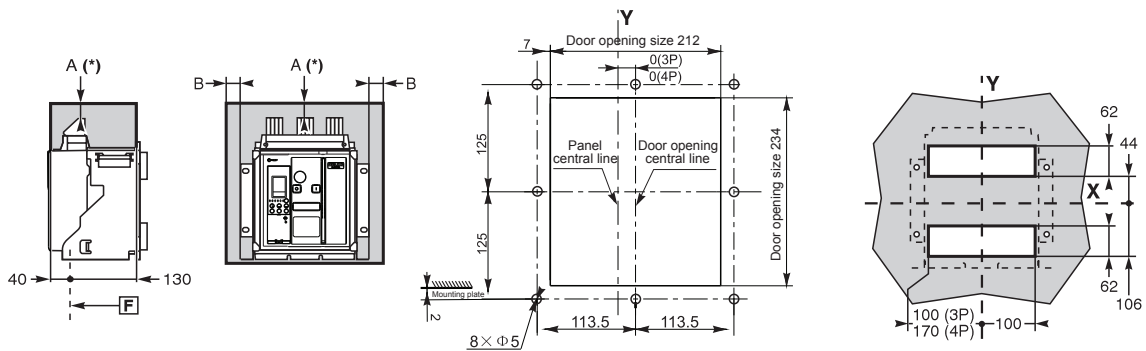
Vertical fixation detail (onto backplane or frame)



Safety spacing

Door opening size

Back panel opening size



**F** : Benchmark point

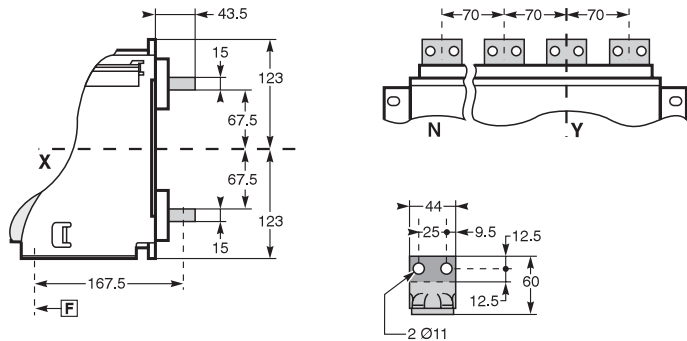
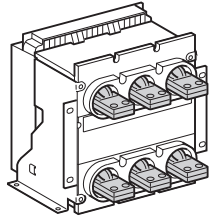
|   | Insulated part | Metal part | Charged part |
|---|----------------|------------|--------------|
| A | 0              | 0          | 100          |
| B | 0              | 0          | 60           |

Note: The X and Y axes of the 3-level circuit breaker are symmetrical with the front cover of the circuit breaker body.  
 (\*) Safety spacing should considering 50mm for moving arc chute, and 20mm for removing the terminal block

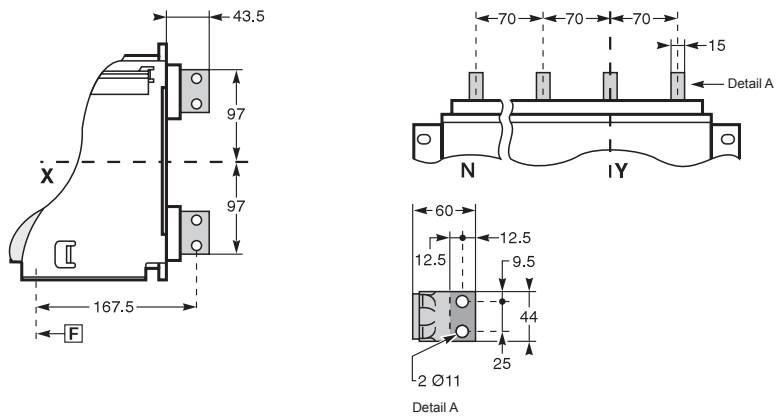
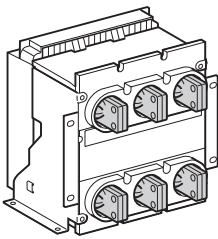
# Dimension

## Connection

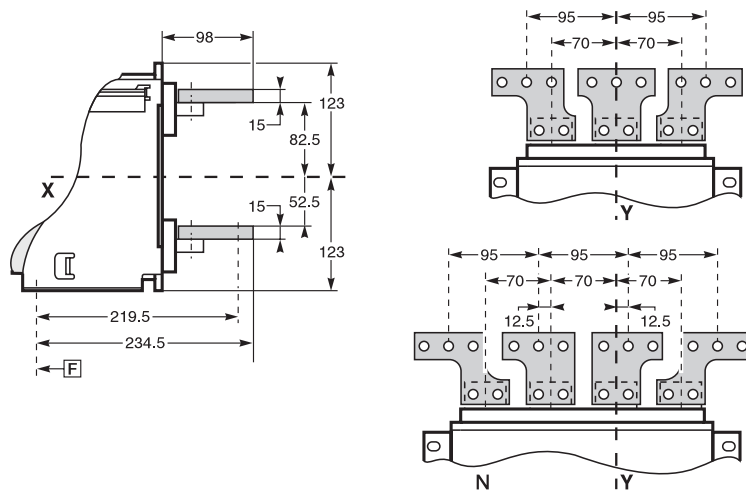
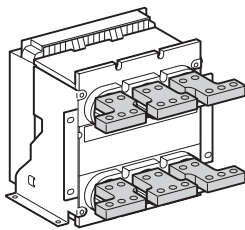
### Horizontal back connection



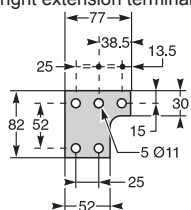
### Vertical back connection



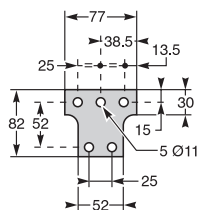
### Back connection with extension terminal



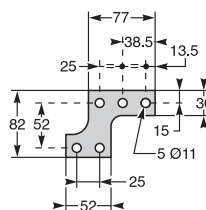
4-pole center left or right extension terminal



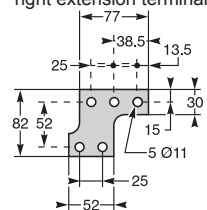
3-pole center extension terminal



4-pole left or right extension terminal



3-pole left or right extension terminal



Note: The X and Y axes of the 3-pole circuit breaker are symmetrical with the front cover of the circuit breaker body.

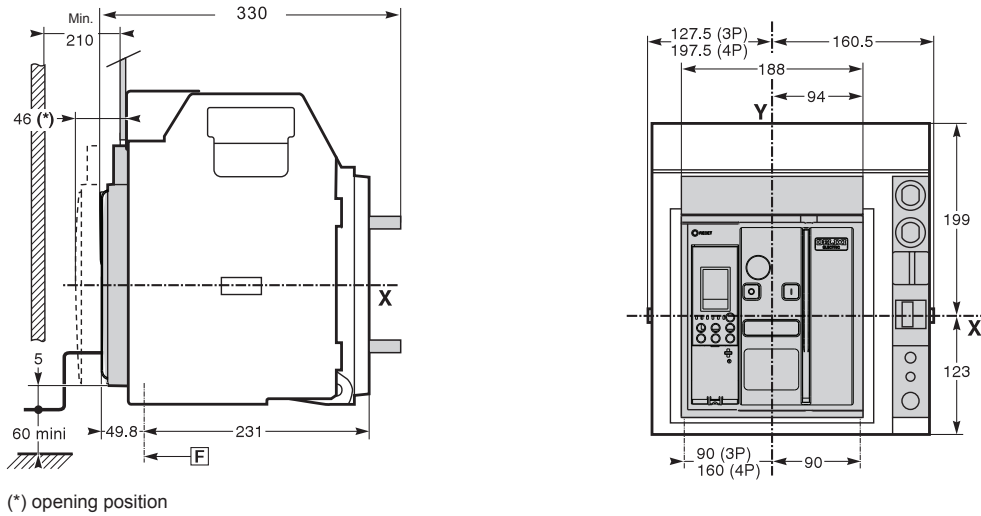
[F] : Benchmark point



# Dimension

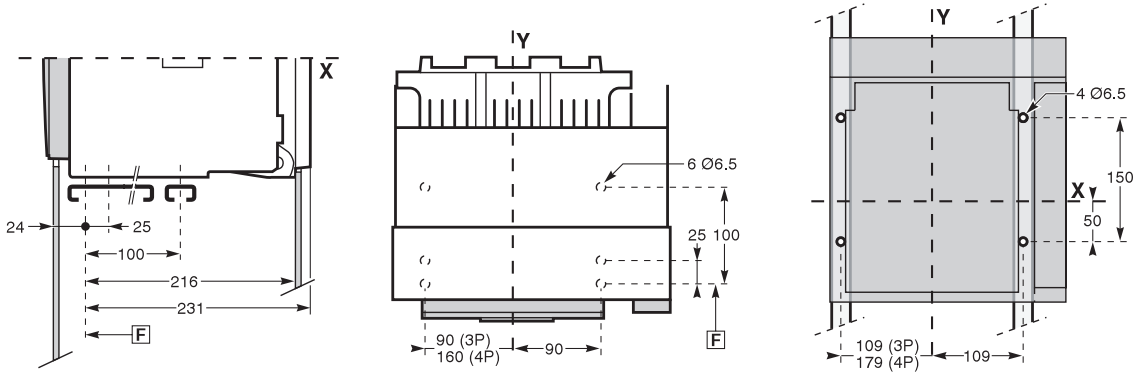
## CDW6i-1600N drawer type 3-pole and 4-pole

Dimension



Horizontal fixation (onto substrate or track)

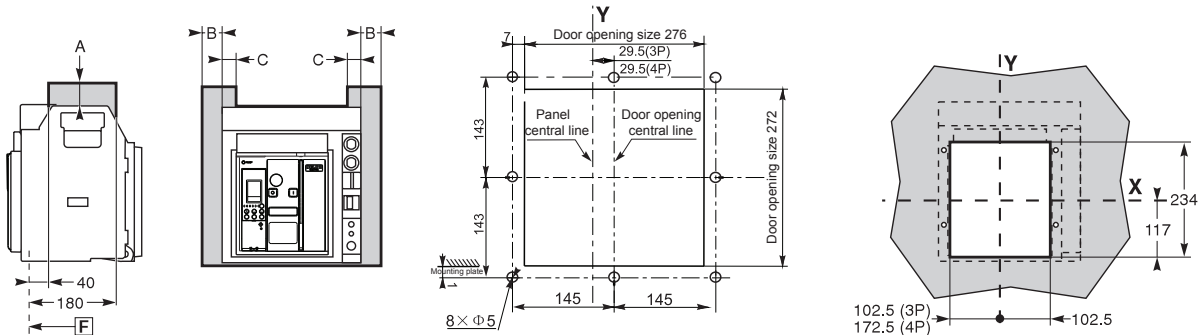
Vertical fixation detail (onto backplane or frame)



Safety spacing

Door opening size

Back panel opening size



|   | Insulated part | Metal part | Charged part |
|---|----------------|------------|--------------|
| A | 0              | 0          | 30           |
| B | 10             | 10         | 60           |
| C | 0              | 0          | 30           |

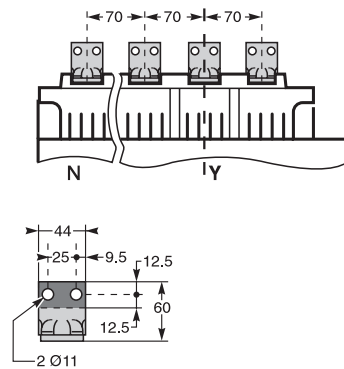
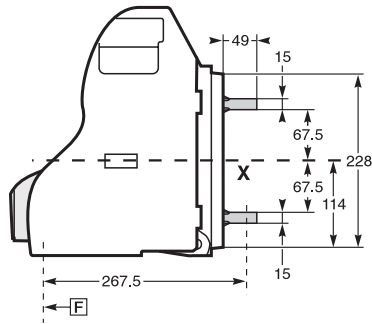
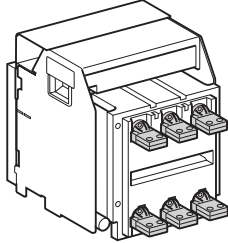
**F** : Benchmark point

Note: The X and Y axes of the 3-pole circuit breaker are symmetrical with the front cover of the circuit breaker body.

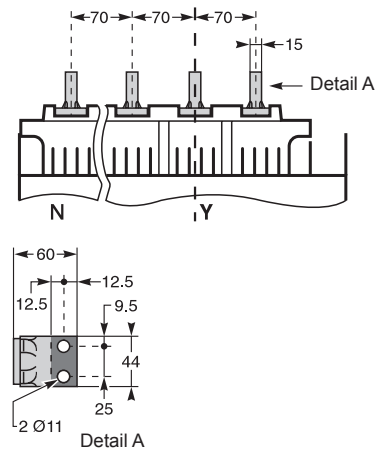
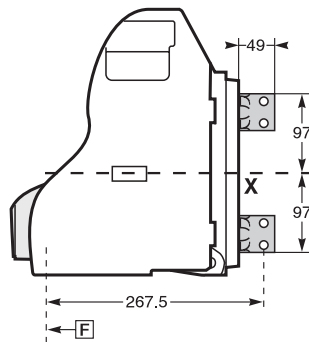
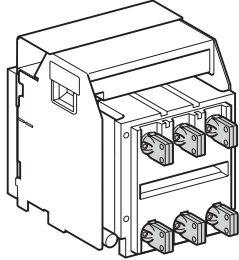
# Dimension

## Connection

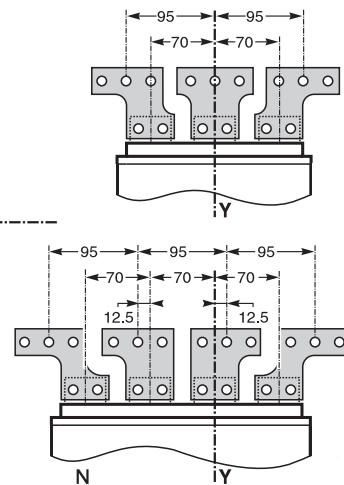
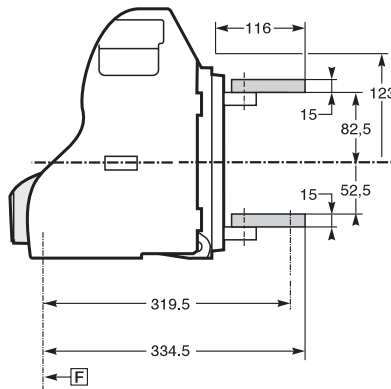
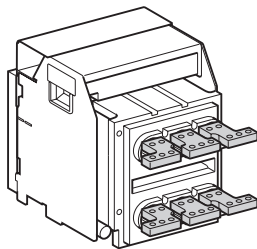
### Horizontal back connection



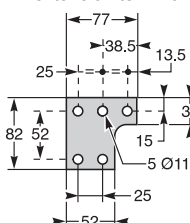
### Vertical back connection



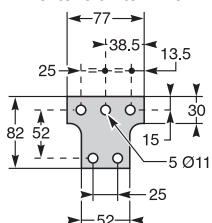
### Back connection with extension terminal



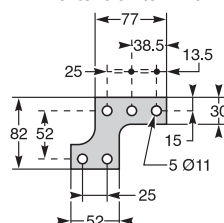
### 4-pole center left or right extension terminal



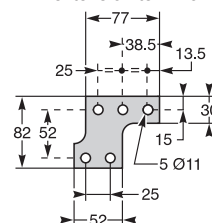
### 3-pole center extension terminal



### 4-pole left or right extension terminal



### 3-pole left or right extension terminal



Note: The X and Y axes of the 3-pole circuit breaker are symmetrical with the front cover of the circuit breaker body.

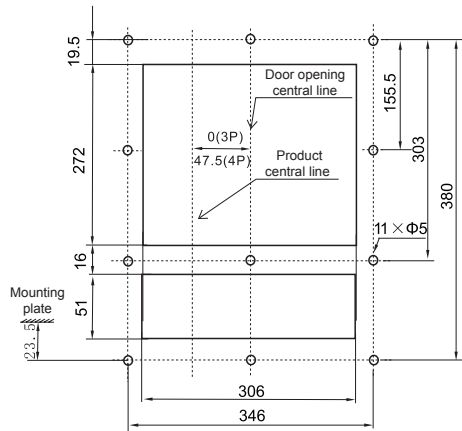
[F] : Benchmark point

# Dimension

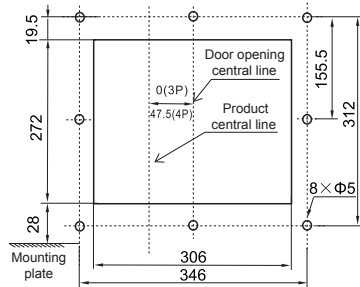
## CDW6i-2000N, CDW6i-2000H

Door opening size

- Drawer type

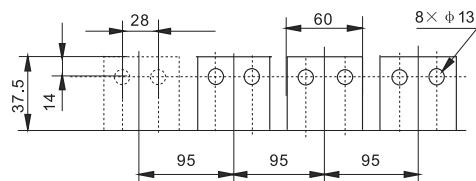


- Fixed type

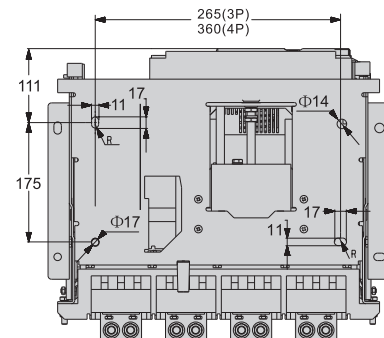
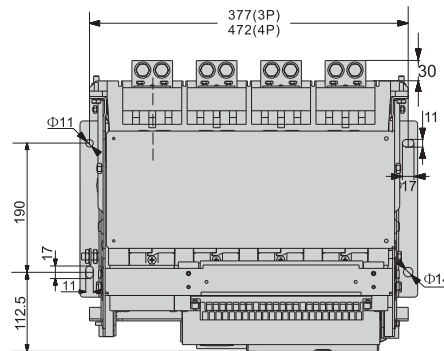
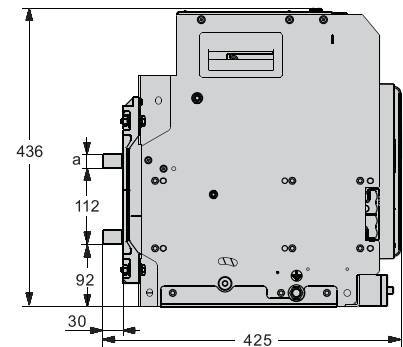
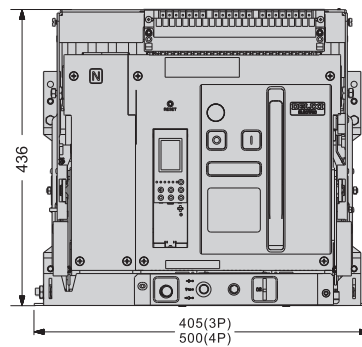
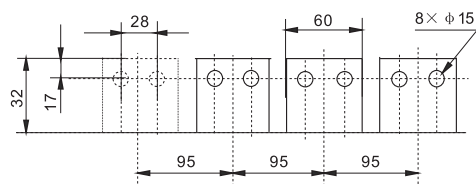


Busbar size

- Drawer type

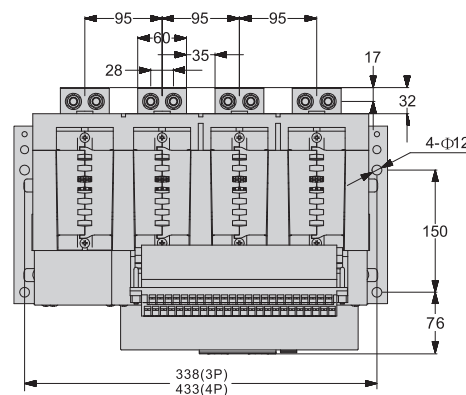
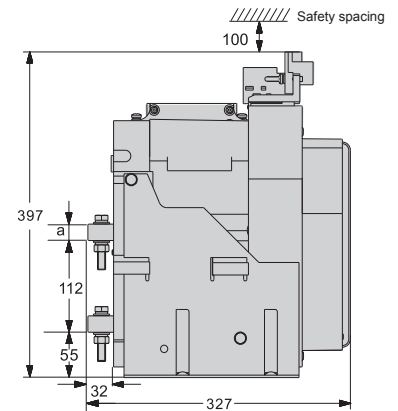
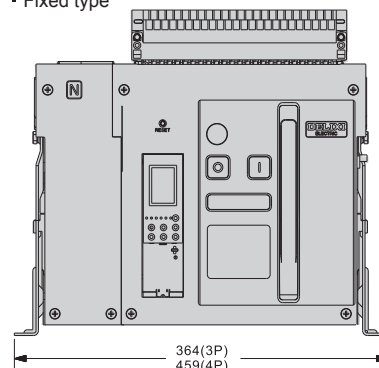


- Fixed type



It is advisable that the cover protrudes from the door frame by 5mm.

- Fixed type



It is advisable that the cover protrudes from the door frame by 5mm.

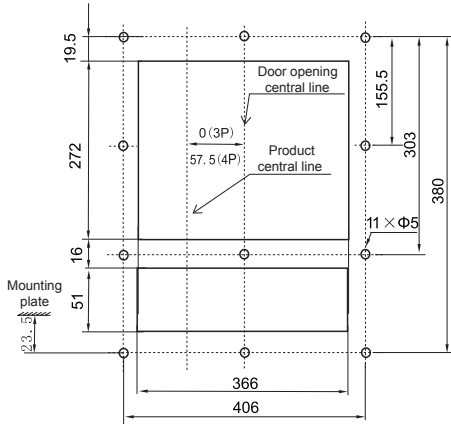
| ln(A)     | a(mm) |
|-----------|-------|
| 630~800   | 10    |
| 1000~1600 | 15    |
| 2000      | 20    |

# Dimension

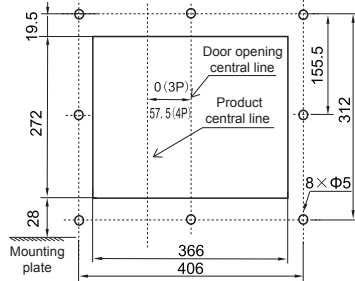
## CDW6i-3200N

### Door opening size

- Drawer type

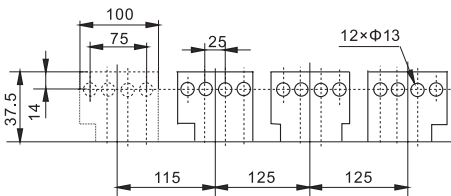


- Fixed type

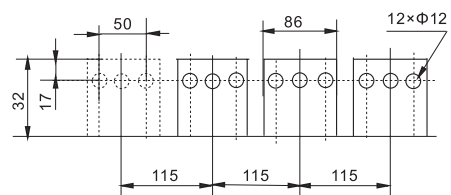


### Busbar size

- Drawer type

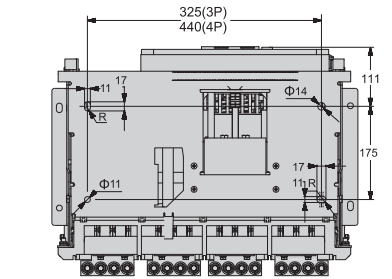
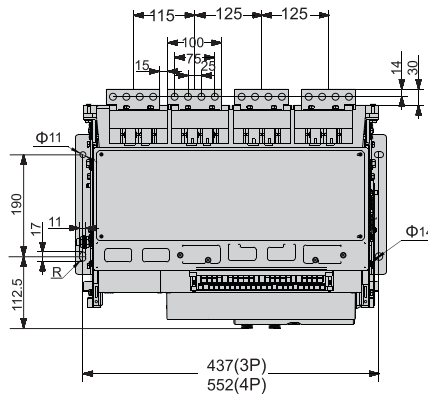
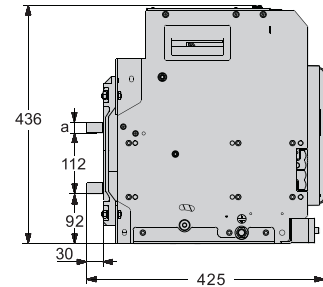
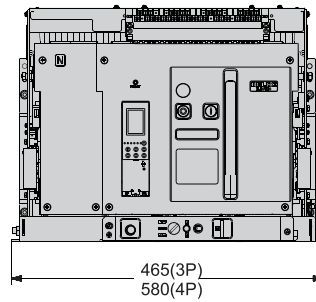


- Fixed type



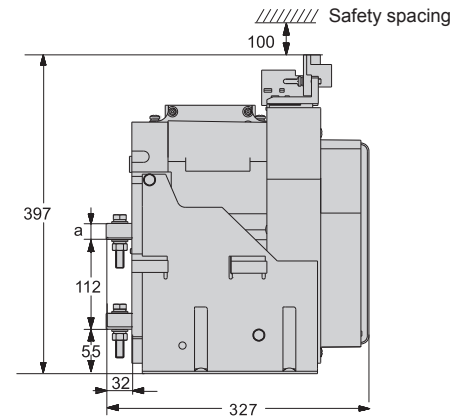
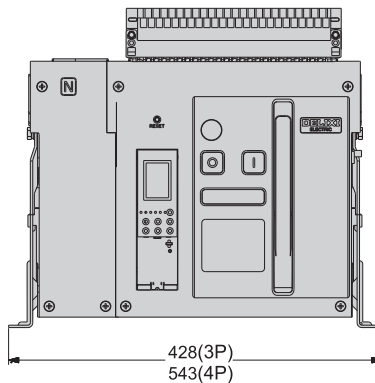
### Volume

- Drawer type



It is advisable that the cover protrudes from the door frame by 5mm.

- Fixed type



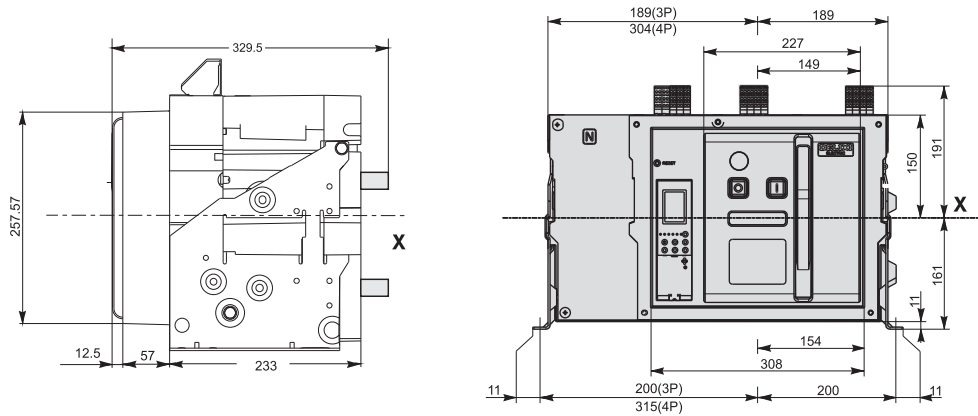
| In(A)     | a(mm) |
|-----------|-------|
| 2000~2500 | 20    |
| 3200      | 30    |

# Dimension

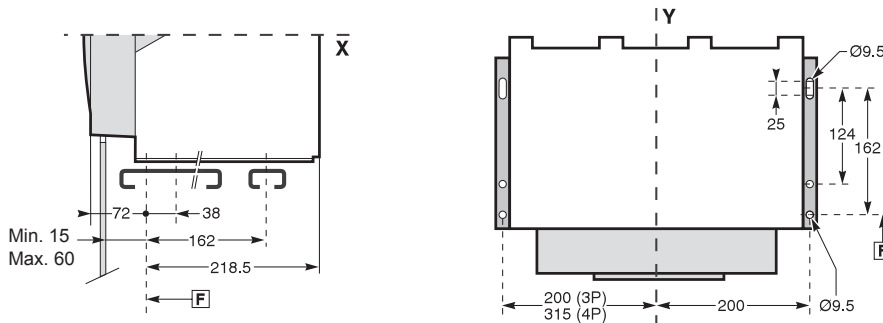
## CDW6i-4000H

### CDW6i-4000H fixed type 3-pole and 4-pole

Dimension

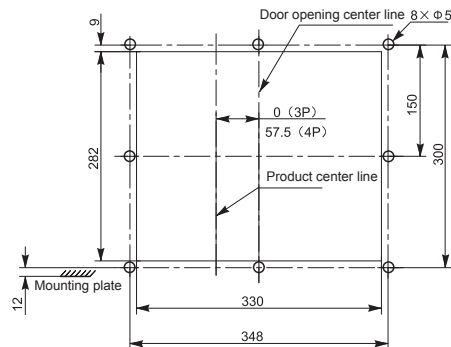
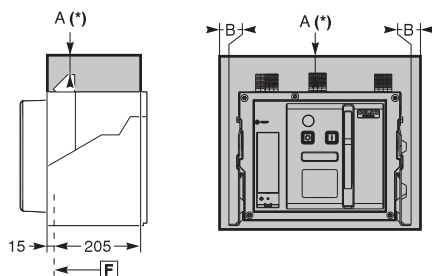


Horizontal fixation (onto substrate or track)



Safety spacing

Door opening size



|   | Insulated part | Metal part | Charged part |
|---|----------------|------------|--------------|
| A | 0              | 0          | 100          |
| B | 0              | 0          | 60           |

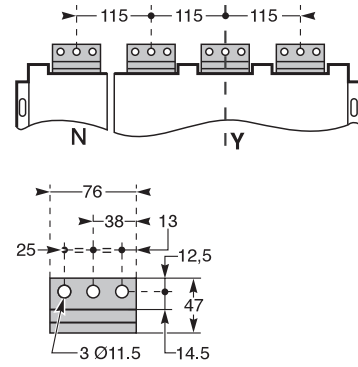
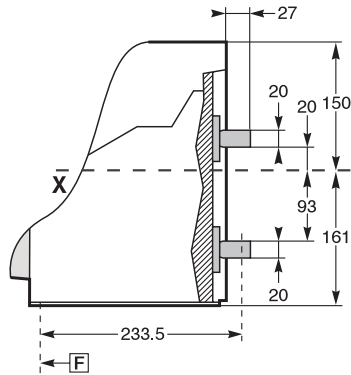
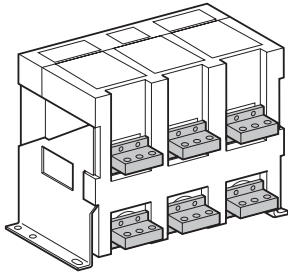
**F**: Benchmark point

Note: The X and Y axes of the 3-pole circuit breaker are symmetrical with the front cover of the circuit breaker body.  
\* Safety spacing should considering 110mm for moving arc chute, and 20mm for removing the terminal block

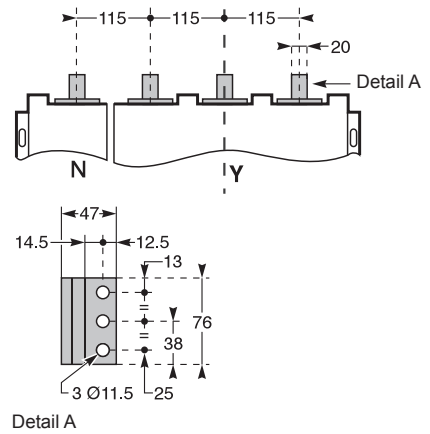
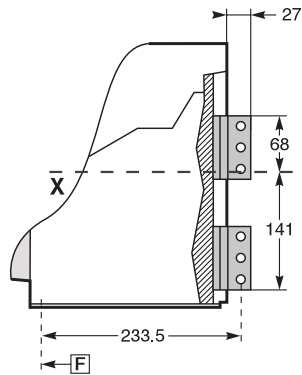
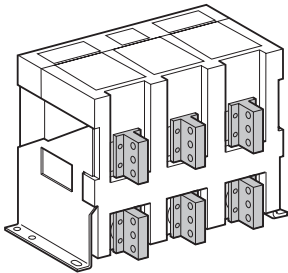
# Dimension

## CDW6i-4000H fixed type 3-pole and 4-pole 1600A-3200A

Connection  
Horizontal back connection



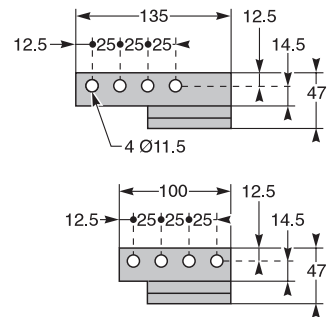
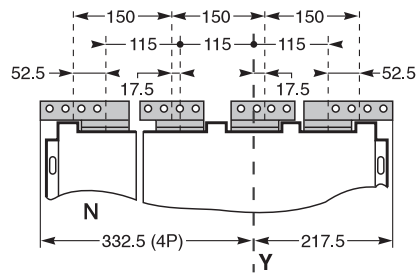
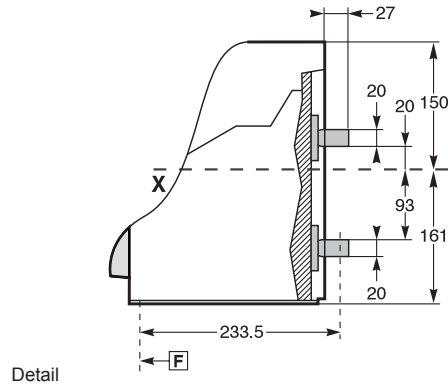
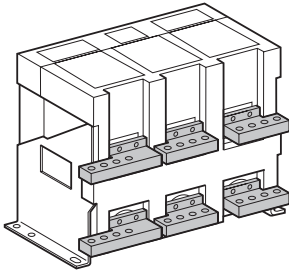
Vertical back connection



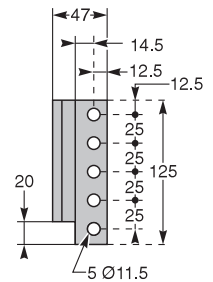
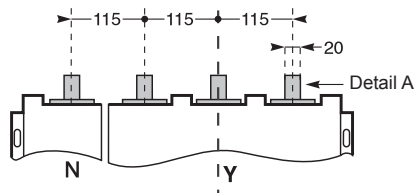
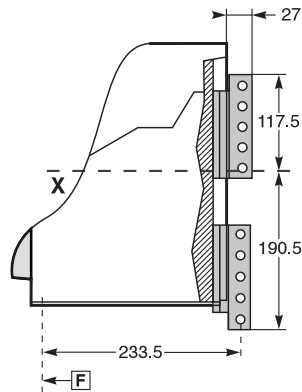
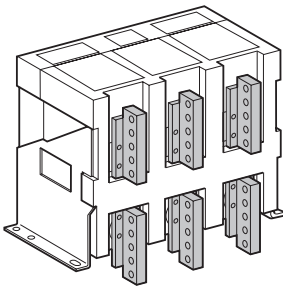
# Dimension

## CDW6i-4000H fixed type 3-pole and 4-pole 4000A

Horizontal back connection



Vertical back connection

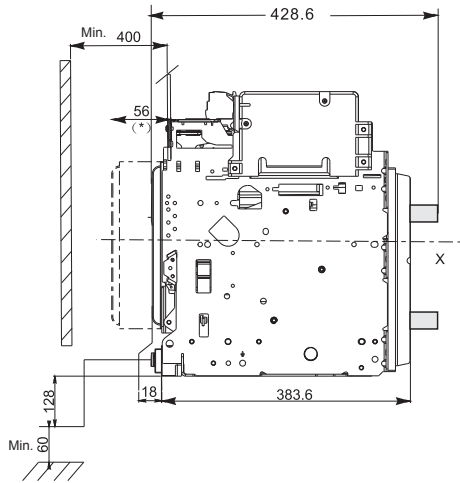


**F** : Benchmark point

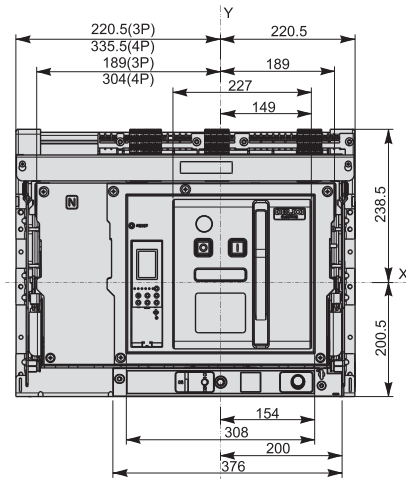
# Dimension

## CDW6i-4000H drawer type 3-pole and 4-pole 1600A-4000A

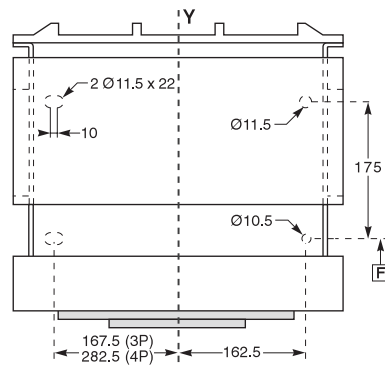
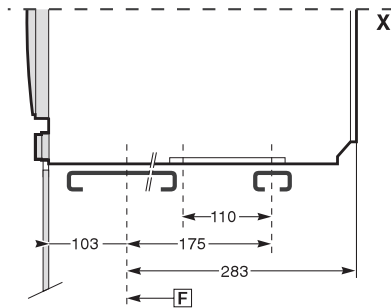
Dimension



(\*) Opening position

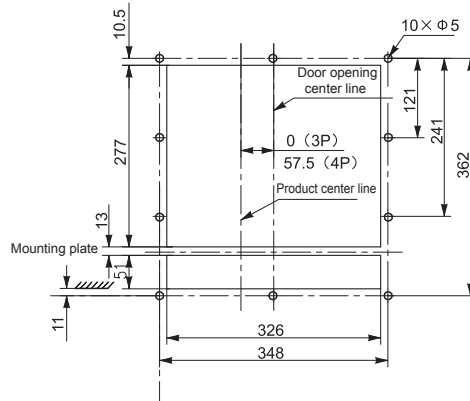
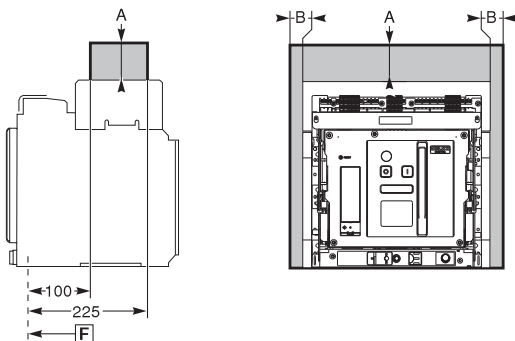


Horizontal fixation (onto substrate or track)



Safety spacing

Door opening size



|   | Insulated part | Metal part | Charged part |
|---|----------------|------------|--------------|
| A | 0              | 0          | 0            |
| B | 0              | 0          | 60           |

[F]: Benchmark point

\* Note: The X and Y axes of the 3-pole circuit breaker are symmetrical with the front cover of the circuit breaker body. Safety spacing should considering the space required for moving arc chute.

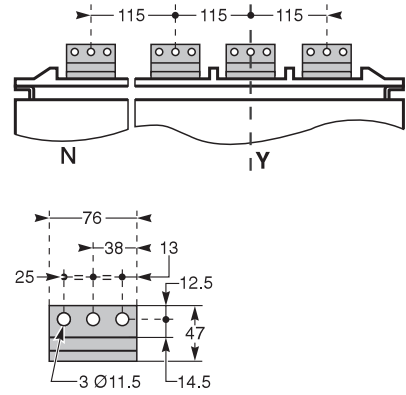
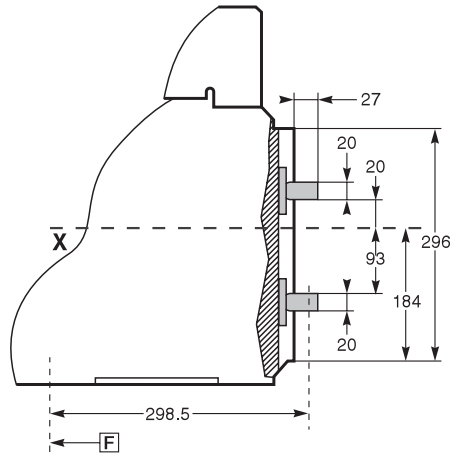
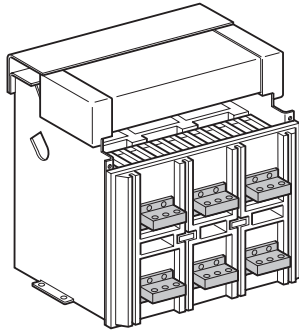


# Dimension

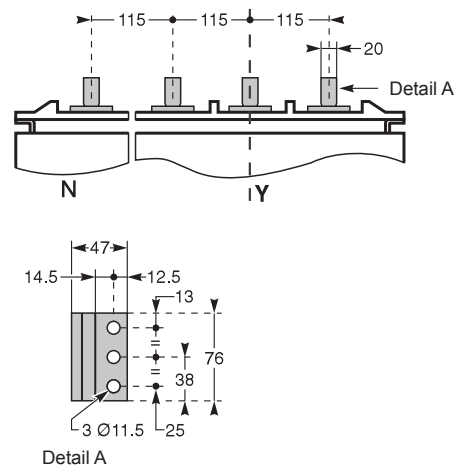
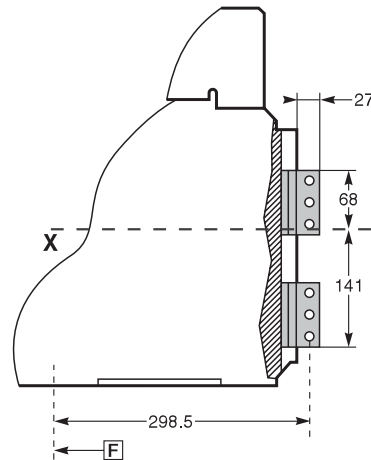
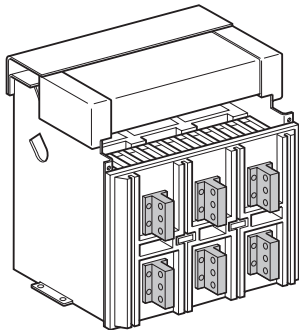
## CDW6i-4000H drawer type 3-pole and 4-pole 1600A-3200A

### Connection

#### Horizontal back connection



#### Vertical back connection

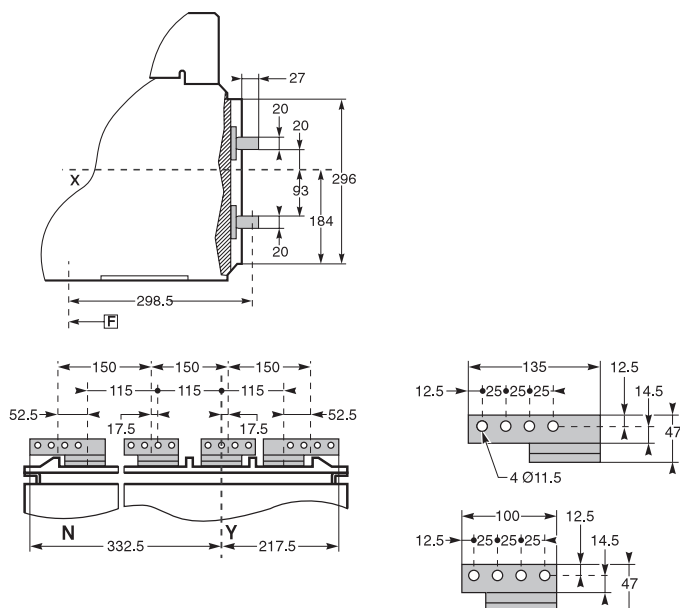
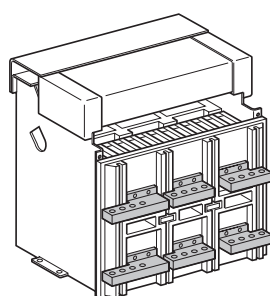


# Dimension

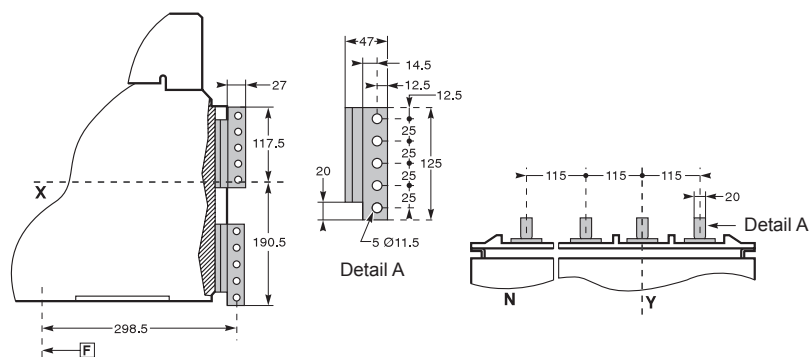
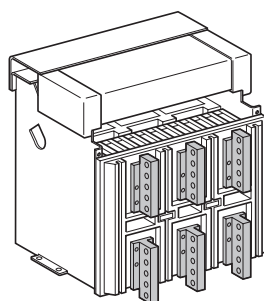
## CDW6i-4000H drawer type 3-pole and 4-pole 4000A

## Connection

Horizontal back connection



### Vertical back connection



**F**: Benchmark point

**Recommended to connect wire with the circuit breaker**

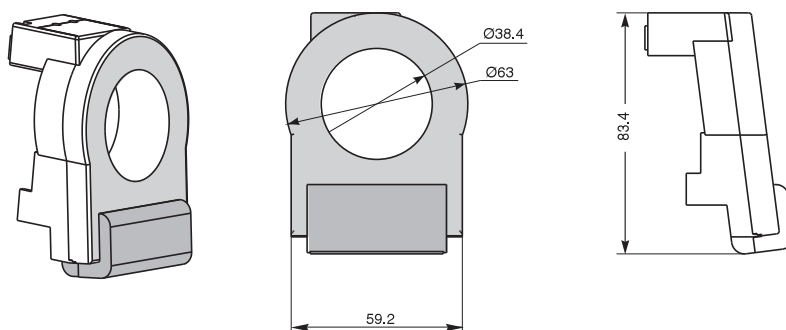
| Rated current A | External copper bus specification | Number of each pole | Cross-sectional area mm² |
|-----------------|-----------------------------------|---------------------|--------------------------|
| 400             | Null                              | 1                   | 240                      |
| 630             | 40×5                              | 2                   | 400                      |
| 800             | 50×5                              | 2                   | 500                      |
| 1000            | 60×5                              | 2                   | 600                      |
| 1250            | 80×5                              | 2                   | 800                      |
| 1600            | 100×5                             | 2                   | 1000                     |
| 2000            | 100×5                             | 3                   | 1500                     |
| 2500            | 100×5                             | 4                   | 2000                     |
| 3200            | 120×10                            | 3                   | 3600                     |
| 4000            | 100×10                            | 5                   | 5000                     |

# Dimension

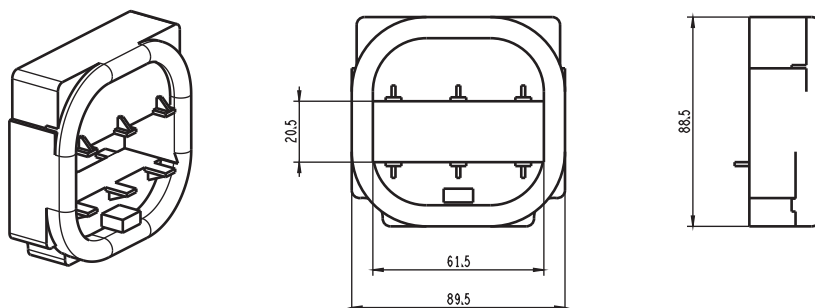
## Installation size of transformer

• N phase external transfer

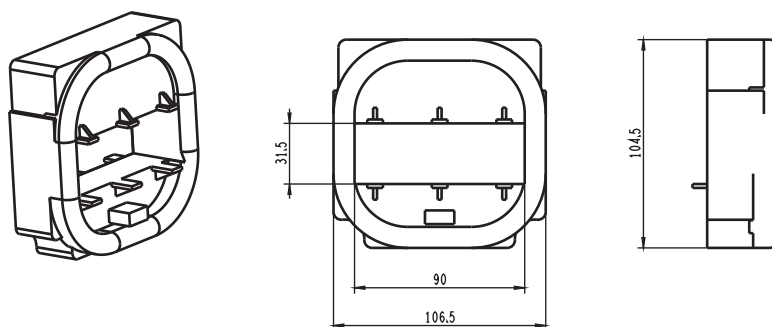
CDW6i-1600N



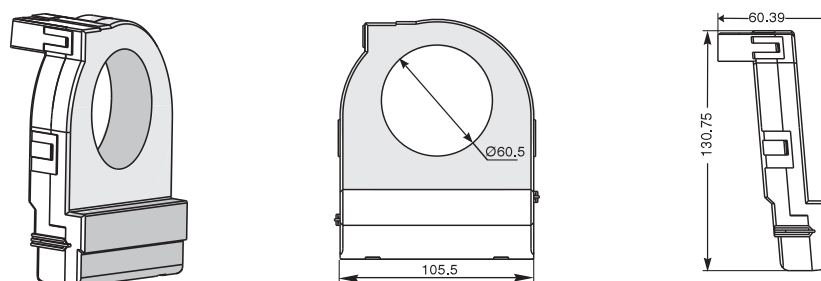
CDW6i-2000N, CDW6i-2000H



CDW6i-3200N

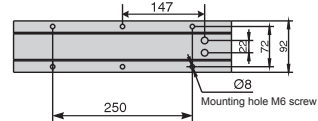
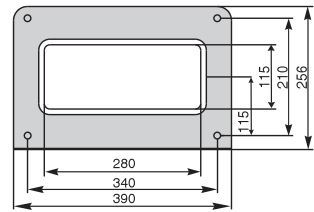
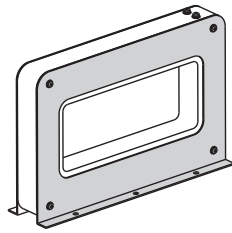


CDW6i-4000H

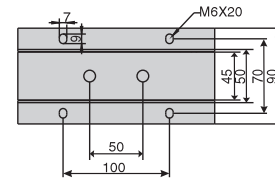
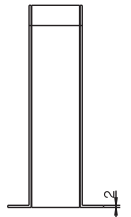
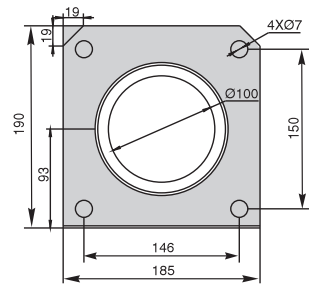
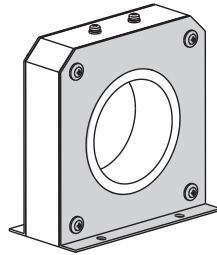


# Dimension

## • Leakage transformer

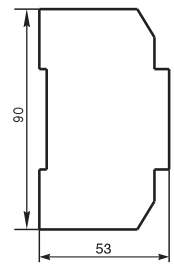
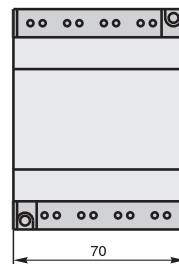
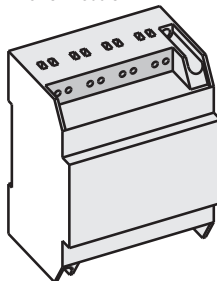


## • Ground current transformer

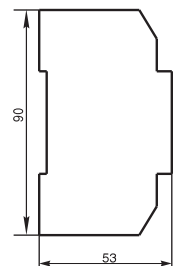
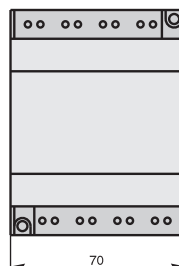
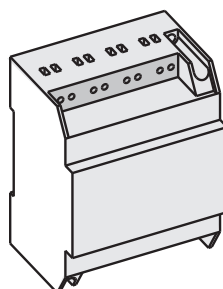


## • Dimension of power module and signal transfer module

### Power module



### • Signal transfer module



# Maintenance

## Working condition

|                              |  |
|------------------------------|--|
| Environment temperature      | -5℃~40℃, average daily temperatures≤35℃<br>Note: Contact with supplier if the environment temperature is higher than 40℃ or lower than -5℃   |
| Altitude                     | ≤2000m   |
| Environment humidity         | The humidity should not be higher than 50% when the temperature reaches the maximum 40℃, higher humidity is allowed when temperature is low (eg. 90% when temperature is 20℃), special action should be taken when there is condensation caused by the changes of temperature sometimes; |
| Electromagnetic interference | Applicable to environment A  |
| Protection level             | The breaker installed in a small chamber inside of enclosure, and installed with door, protection level IP40   |

## Maintenance procedure

Regular inspection is required

| Intervals  | Operation method  |
|--|---|
| Every year   | Power on and off the local and remote equipment, use a variety of additives to test the operating program column<br>Use small test suite to test control unit |
| Every two year or when the maintenance index of control unit reaches 100 | Check arc extinguishing chamber<br>Check contact system<br>Check the connection tightness   |

## Parts replacement according to number of business cycle

The below parts must be replaced regularly to extend the service life of equipment (the maximum value of business cycle)

| Accessory                                 | Intervening entity |
|---|--------------------|
| Arc extinguishing chamber                 | User               |
| Electric operating mechanism              | User               |
| Mechanical interlock                      | User               |
| Link spring                               | User               |
| Shunt coil/undervoltage coil/closing coil | User               |

## Maintenance operation

1. Lubricating parts need to be lubricated regularly during use.
2. Check and clear the dust regularly to make sure the insulated level of the breaker
3. Check regularly the contact system, especially check after opening of each short circuit, the checking includes:
  - Whether two-wall smoke marks in the arc chamber clear, whether arc extinguishing wall is broken, whether arc chute burnt seriously, replace as appropriate
  - Whether the contact contacts well, if the thickness of contact is less than 1mm, please return to factory for replacement
  - Whether there is loose between all kinds of connection parts
4. The controller can be illustrated the fault reason if the breaker is opened by fault, and with memory function after power failure. When power on, press the "Fault check" on the control panel, the last fault opening information will be shown. If new fault happens, the old memory will be cleared, and save the new memory.

Note: Analog power failure under test mode will not be memorized. Press "Reset" button after checking, the controller will return to normal mode.

# Maintenance

## Troubleshooting method

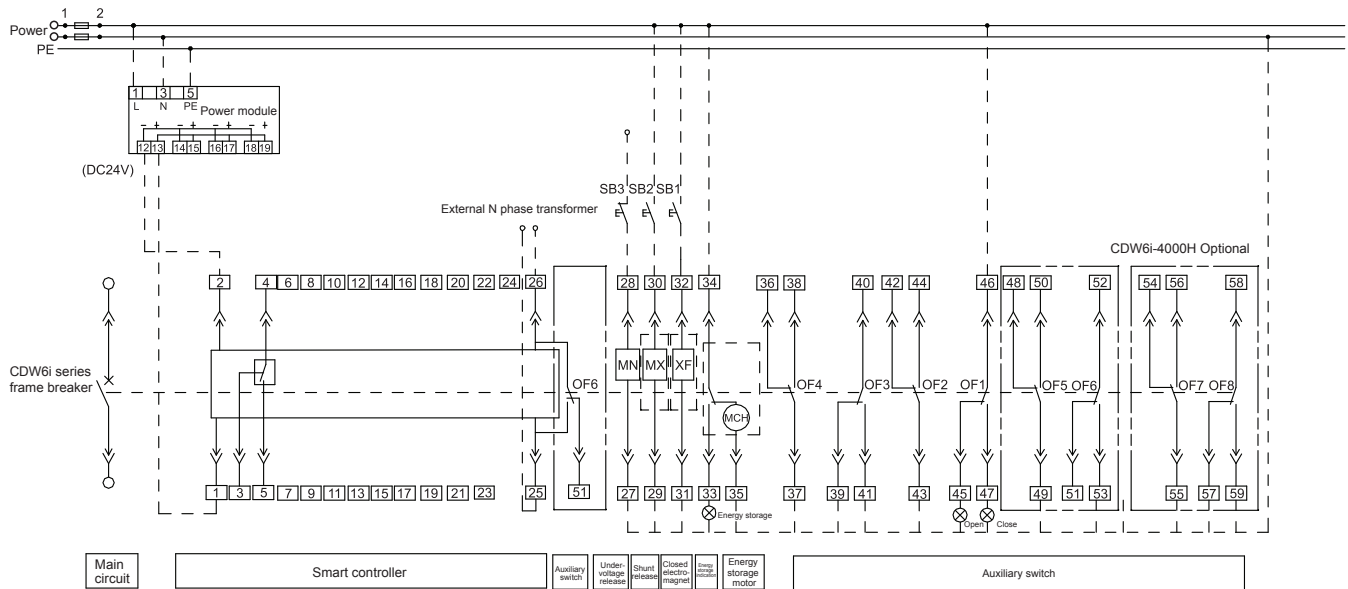
| Fault phenomenon                          | Reason analysis  | Troubleshooting method  | Remarks   |
|---|--|---|---|
| The motor cannot store energy or abnormal | Voltage specifications are inconsistent with circuit breaker | Check whether the data plate of the breaker is same as the order requirement, if not, replace | External power supply must meet the requirement, correct wiring |
|   | Breaker or external circuit wiring wrong                     | Check the circuit by multimeter according to wiring diagram                                   |   |
|   | Motor burnout  | Replace new motor   |   |
|   | Motor still running after the energy storage is finished     | Bad travel switch in the mechanism, replace new travel switch                                 |   |
| Breaker can not be closed                 | Undervoltage does not pick up                                | Power supply for undervoltage, replace if burnout   | -   |
|   | Load short circuit or controller reset button does not reset | Reset the controller reset button after the fault is cleared                                  |   |
|   | Shunt release long time power on                             | Shunt release can not be powered on lone time or check the circuit, replace if burnout        |   |
| Breaker can not be opened                 | No action of shunt release and undervoltage release          | Power on the shunt release, replace if burnout  | -   |
|   |  | Power off the undervoltage release, if no action, replace                                     |   |
|   | Magnetic flux converter no action                            | If smart controller does not send out signal, replace tripper                                 |   |
|   |  | Adjust the position of magnetic flux converter  |   |
| Breaker frequently trip                   | Controller red reset button pop up                           | Check which fault light is on, clear the fault reason   |   |
|   |  | If there is no fault in the circuit, replace controller                                       |   |
|   | Undervoltage tripper protection                              | Check whether the voltage of power grid fluctuates, and voltage power is loose                |   |
|   |  | Check whether the fault can be cleared after the removal of undervoltage release              |   |

## Order spare parts

- For electrical parts, the following may be replaced:
  - Electronic operation mechanism
  - Shunt coil
  - Closing coil
  - Undervoltage coil
  - Auxiliary contact
  - Install smart release accessory
  - Key lock

# Secondary circuit wiring diagram

Wiring diagram of iTR326 type and iTR326A smart controller



## Controller wiring note:

UM: voltage test signal input

21# (UN), 22# (UA), 23# (UB), 24# (UC) are voltage input of phase N, A, B, C.

POW: External power input

1# (V1+), 2# (V2-): Auxiliary power input and output terminal, 1# (V1) is the positive terminal for DC.

SWT: fault trip contact output

3#(S2), 4#(S1), 5#(S3): fault trip contact output (4#(S1) is public terminal), contact capacity: AC400V, 5A

CT: external transformer, including external N phase transformer or ZT100 or ZCT1 (three options), where:

25# -26#: external N phase transformer input;

25# -26#: external grounding transformer ZT100 input;

25# -26#: external leakage transformer ZCT1 input;

Note 1: MN undervoltage release 27# and 28# connected to main circuit

Note 2: different power can be connected if the control power voltage of MN, MX, XF and MCH is different, the CDW6i-1600N auxiliary switch only provide 4a4b;

CDW6i-2000N&H and CDW6i-3200N auxiliary switch can provide 4a4b and 6a6b;

CDW6i-4000H auxiliary switch can provide 4a4b, 6a6b and 8a8b, where 4a4b is standard, for others the user can buy separately if needed (the dotted area in the drawing will be connected by user self);

Note 3: Terminal 35# can be connected to power (automatic pre-storage), or connect the normally open button to the power supply (manually pre-storage);

Note 4: the controller must connect with power module, use iPAU331 power module if power voltage is AC220V/AC230V, use iPAU332 power module if power voltage is AC380V/AC400V; use iPAU332D module if power voltage is DC110V and DC220;

Note 5: When CDW6i-2000N&H and CDW6i-3200N are 47 loop, the auxiliary switch is 4a4b;

Note 6: When CDW6i-2000N&H and CDW6i-3200N are 51 loop, the auxiliary switch is 6a6b (5a5b): after 25#, 26# and 51# forms a normally open normally closed contact, which can not be connected with external transformer.

## Components:

MN---Undervoltage release

MX---Shunt release

XF---Closed electromagnetic

OF1-OF8---Auxiliary switch

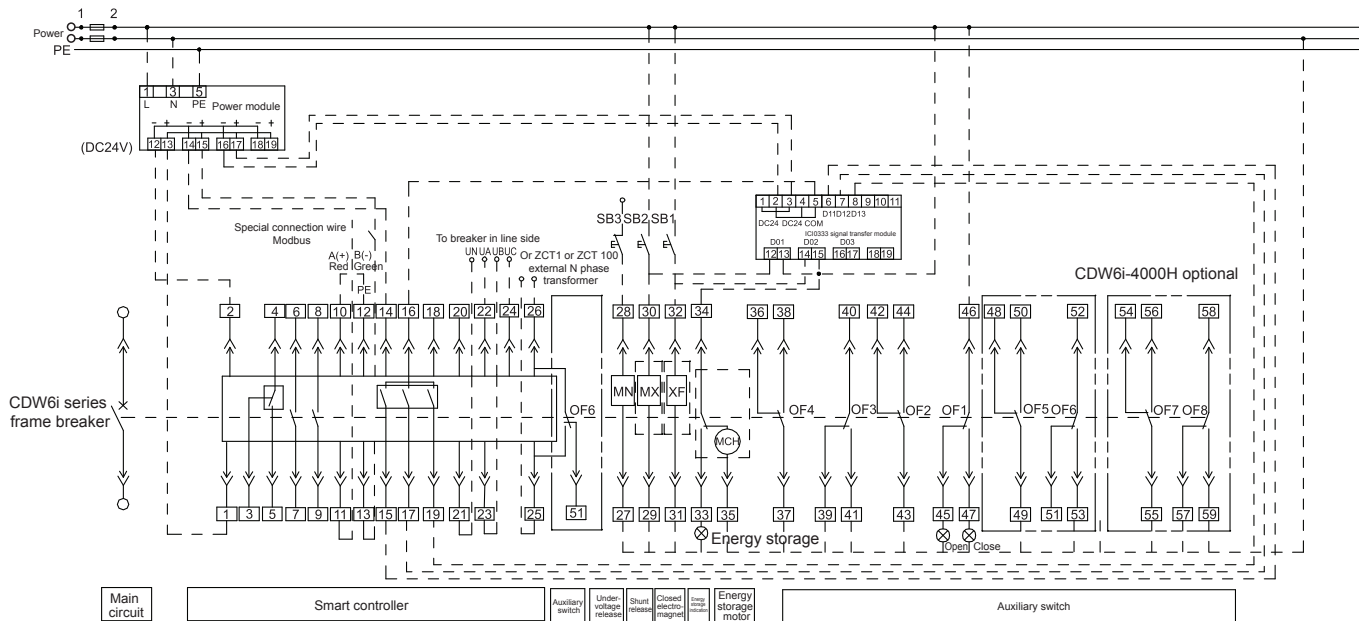
SB1---Closing button

SB2---Opening button

SB3---Emergency open button

# Secondary circuit wiring diagram

Wiring diagram of iTR326H type smart controller



## Controller wiring note:

UM: voltage test signal input

21# (UN), 22# (UA), 23# (UB), 24# (UC) are voltage input of phase N, A, B, C.

ZSI: regional selective interlock

13#(Z+) and 14#(Z-) are DC24V input of regional interlock protection

16#(Z11), 15#(Z1), 17#(Z2) and 19#(Z3) are 3DO output, optocoupler output, 16#(Z11) is public terminal

POW: External power input

1# (V1+), 2# (V2-): Auxiliary power input and output terminal, 1# (V1+) is the positive terminal for DC.

SWT: fault trip contact output

3#(S2), 4#(S1), 5#(S3): fault trip contact output (4#(S1) is public terminal), contact capacity: AC400V, 5A)

COM: communication output

10#, 11#: communication lead line of RS485A(485+), RS485B(485-) separately, 12#: PE line, shield ground

CT: external transformer, including external N phase transformer or ZT100 or ZCT1 (three options), where:

25# -26#: external N phase transformer input;

25# -26#:external grounding transformer ZT100 input;

25# -26#: external leakage transformer ZCT1 input;

## Components:

MN---Undervoltage release

MX---Shunt release

XF--- Closed electromagnet

MCH---Motor

OF1-OF8---Auxiliary switch

ZCT1---Leakage transformer

ZT100---Grounding transformer

SB1---Closing button

SB2---Opening button

SB3---Emergency open button

Note 1: MN undervoltage release 27# and 28# connected to main circuit

Note 2: different power can be connected if the control power voltage of MN, MX, XF and MCH is different, the auxiliary switch only provide 4a4b for CDW6i-1600N;

CDW6i-2000N&H and CDW6i-3200N auxiliary switch can provide 4a4b and 6a6b; CDW6i-4000H auxiliary switch can provide 4a4b, 6a6b and 8a8b, where 4a4b is standard, for others the user can buy separately if needed (the dotted area in the drawing will be connected by user self);

Note 3: Terminal 35# can be connected to power (automatic pre-storage), or connect the normally open button to the power supply (manually pre-storage);

Note 4: the controller must connect with power module, use iPAU331 power module if power voltage is AC220V/AC230V, use iPAU332 power module if power voltage is AC380V/AC400V; use iPAU332D module if power voltage is DC110V and DC 220;

Note 5: When CDW6i-2000N&H and CDW6i-3200N are 47 loop, the auxiliary switch is 4a4b;

25# and 26# are the input terminals for external transformer, which is used for (3P+N) T type of grounding fault protection;

Note 6: When CDW6i-2000N&H and CDW6i-3200N are 51 loop, the auxiliary contact is 6a6b (5a5b): after 25#, 26# and 51# forms a normally open normally closed contact, which cannot be connected with external transformer.

Note 7: it is required to increase signal transfer module for remote control, signal transfer module contact capacity AC240V, 10A.

Note 8: The Protocol is Modbus, if using Profibus or Devicene, need to order iCAU486 or iCAU485 module, module is powered by DC24V, input terminal connects to 10#(485+) and 11#(485-) of secondary circuit, output terminal connect with relevant Protocol bus.

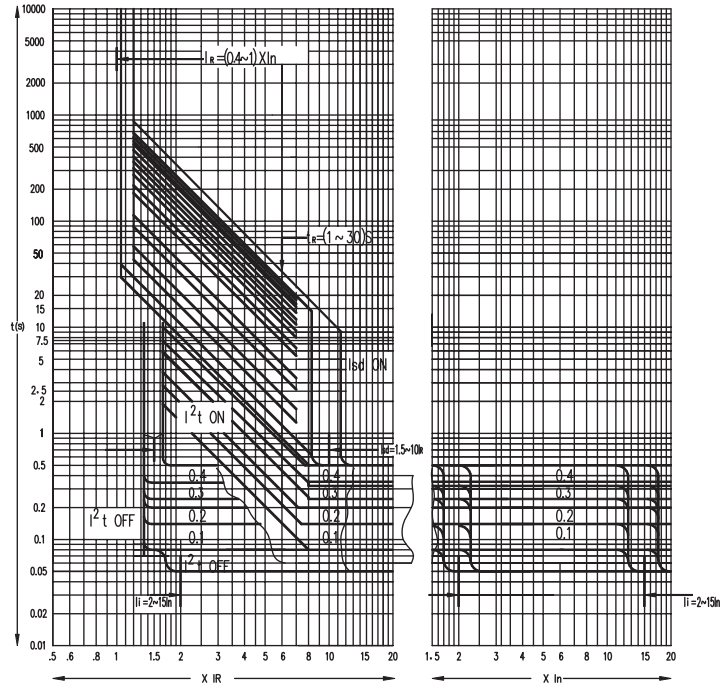


# Appendix

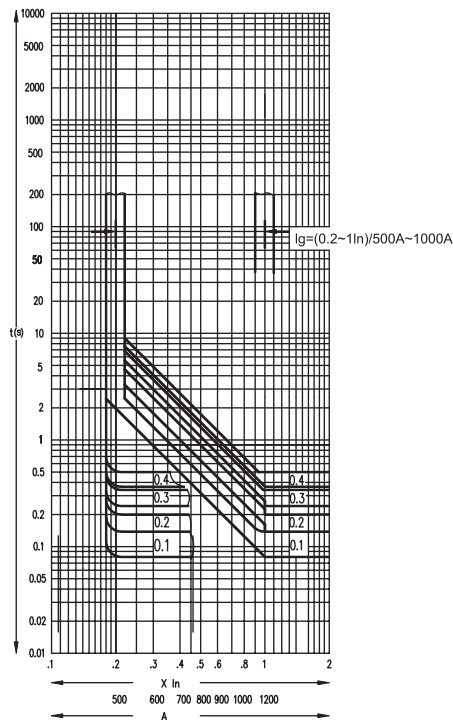
## Trip curve

### Trip curve

#### Three-stage protection



### Grounding protection



# Appendix

## CDW6i selection table

### Selection table

Quantity \_\_\_\_\_

### Breaker body (required)

| Shell frame specification | 1600N  | 2000N  | 2000H  | 3200N  | 4000H  | 6300L  |
|---------------------------|--|--|--|--|--|--|
| Rated current             | 400A <input type="checkbox"/><br>630A <input type="checkbox"/><br>800A <input type="checkbox"/><br>1000A <input type="checkbox"/><br>1250A <input type="checkbox"/><br>1600A <input type="checkbox"/>  | 630A <input type="checkbox"/><br>800A <input type="checkbox"/><br>1000A <input type="checkbox"/><br>1250A <input type="checkbox"/><br>1600A <input type="checkbox"/><br>2000A <input type="checkbox"/> | 630A <input type="checkbox"/><br>800A <input type="checkbox"/><br>1000A <input type="checkbox"/><br>1250A <input type="checkbox"/><br>1600A <input type="checkbox"/><br>2000A <input type="checkbox"/> | 2000A <input type="checkbox"/><br>2500A <input type="checkbox"/><br>3200A <input type="checkbox"/> | 1600A <input type="checkbox"/><br>2000A <input type="checkbox"/><br>2500A <input type="checkbox"/><br>3200A <input type="checkbox"/><br>4000A <input type="checkbox"/> | 4000A <input type="checkbox"/><br>5000A <input type="checkbox"/><br>6300A <input type="checkbox"/> |
| Number of poles           | 3-pole <input type="checkbox"/> 4-pole <input type="checkbox"/><br>Note: 1) 6300A of 6300L only has 3-pole   |  |  |  |  |  |
| Installation mode         | Drawer horizontal <input type="checkbox"/> Drawer vertical <input type="checkbox"/><br>Fixed horizontal <input type="checkbox"/> Fixed vertical <input type="checkbox"/><br>Note: 2) vertical wiring is only for 1600N&4000h shell frame<br>3) 6300L only has drawer horizontal type |  |  |  |  |  |

Controller iTR326 ☐ iTR326A (standard) ☐ iTR326H ☐

Protocol (only for H controller) Modbus (default) ☐ Profibus ☐ Devicenet ☐

### Input power

Shunt, closing, electric operating mechanism AC230V ☐ AC400V ☐ DC220V ☐ DC110V ☐  
Note: 4) no DC220V, DC110V for 6300L.

Undervoltage coil No undervoltage ☐  
Undervoltage ☐ AC230V ☐ AC400V ☐  
Delay ☐ Specify delay seconds: \_\_\_\_\_  
(standard: 1s, 3s & 5s. And 0.5s & 1.5s are available for customized)

### Other accessory

|                                    |             |   |
|------------------------------------|-------------|---|
| Auxiliary switch                   | Shell frame | Auxiliary switch  |
|                                    | 1600N       | 4O4C <input type="checkbox"/>   |
|                                    | 2000N&H     | 4O4C <input type="checkbox"/> 6O6C <input type="checkbox"/>                               |
|                                    | 3200N       | 4O4C <input type="checkbox"/> 6O6C <input type="checkbox"/>                               |
|                                    | 4000H       | 4O4C <input type="checkbox"/> 6O6C <input type="checkbox"/> 8O8C <input type="checkbox"/> |
|                                    | 6300H       | 4O4C <input type="checkbox"/> 6O6C <input type="checkbox"/>                               |
| Note: 5) Default standard is 4O4C. |             |   |

Connection accessory Insulated baffle (standard) ☐ (no insulated baffle for 4000H of 4000A)  
Vertical L type adapter ☐ (only for 2000N&H and below 2000A)  
Extension terminal ☐ (only for 1600N shell frame)  
Door (standard) ☐

Controller accessory External transformer: Leakage transformer ☐ Signal transfer module ☐  
Grounding transformer ☐ Power module ☐  
N-phase external transformer ☐  
Note: 6) Leakage and grounding transformer and signal transformer are only optional when choosing iTR326H controller  
7) N phase external transformer is only applicable to 3P+N  
8) Power module is standard.

Lock mechanism Lock key: 1 lock 1 key ☐ Mechanical interlock: Cable interlock (2 sets) ☐ Drawer type door interlock ☐  
2 locks 1 key ☐ Cable interlock (3 sets) ☐  
3 locks 2 keys ☐ Cable interlock (2 sets) ☐  
4 locks 3 keys ☐ Leverage interlock (2 sets) ☐  
Key lock ☐ Leverage interlock (3 sets) ☐

Note: 9) 1600N type no cable interlock (3 sets) and leverage interlock (3 sets)  
10) Door interlock is only limited to drawer type 2000N&H, 3200N, 6300L shell frame  
11) Choose lock key or mechanical interlock, if choosing pinlock, the product and lock key or mechanical interlock chosen are used together.

Instruction sheet: Unervoltage delay unit instruction sheet/Mechanical interlock instruction sheet

Remarks: For normal application, please use the following standard configuration: shunt, closing, electric operation mechanism, insulated baffle, door frame, power module, and auxiliary switch 4O4C, controller iTR326A. If other special accessory is required, please check in the selection table.

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This user manual is the 2nd version since July, 2017.